





## आईआरईएल (इंडिया) लिमिटेड IREL (India) Limited

(Formerly Indian Rare Earths Limited)

(भारत सरकार का उपक्रम) (A Govt. of India Undertaking)

CIN: U15100MH1950GOI008187, Website: www.irel.co.in

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Company

आज़ादी<sub>का</sub> अमृत महोत्सव



आईआरईएल एमके/ई एन वी-15/2024/ IRELMK/ENV-15/2024/

13.11.2024

Email: head.mk@irel.co.in

The Additional Principal Chief Conservator of Forests

Ministry of Environment, Forest and Climate Change Regional Office (South-Eastern Zone) 1st and 2nd Floor, Handloom Export Promotion Council 34, Cathedral Garden Road, Nungambakkam, Chennai – 600034

E-mail: eccompliance-tn@gov.in

विषय: मणवालकुरिच्ची, लक्ष्मीपुरम और कोलाचेल गांवों, कलकुलम तालुक, कन्याकुमारी जिला, तिमलनाडु में स्थित मैसर्स आईआरईएल (इंडिया) लिमिटेड, (पूर्व में इंडियन रेयर अर्ध्स लिमिटेड) के 141.2269 हेक्टेयर के एमएल क्षेत्र के लिए अप्रैल - 2023 से सितंबर - 2024 की अविध के लिए अर्धवार्षिक अनुपालन रिपोर्ट।

Sub: Half yearly compliance report for the period from April-2024 to September -2024 for ML area of 141.2269 ha. of M/s IREL (India) Limited, Formerly Indian Rare Earths Limited, located at Manavalakurichi, Lakshmipuram & Colachel villages, Kalkulam Taluk, Kanyakumari District, Tamilnadu

संदर्भः एम ओई एफ और सीसी पत्रसं.जे-11015/387/2010-IA.II (M)-आईए.II दिनांक 06.04.2018

Ref: MoEF&CC letter no. J-11015/387/2010-IA.II (M) dated 06.04.2018

महोदय Sir,

हम अप्रैल - 2024 से सितंबर - 2024 तक की अवधि के लिए अर्धवार्षिक अनुपालन रिपोर्ट अनुबंध-। के रूप में प्रस्तुत करते हैं। हमारे 141.2269 हेक्टेयर खनन पट्टा क्षेत्र के लिए प्रासंगिक निगरानी रिपोर्ट अनुबंध-॥ के रूप में संलग्न हैं। यह आपके सादर सूचनार्थ है।

We are submitting the Half Yearly Compliance report for the period from April-2024 to September -2024 as Annexure - I. Relevant monitoring reports are enclosed as Annexure-II for our mining lease area of **141.2269 Ha**. This is for your kind information please.

धन्यवाद, Thanking you,

भवदीय, Yours truly, आईआरईएल(इंडिया)लिमिटेड के लिए, For IREL (India) Limited

मुख्य महाप्रबंधक एवं प्रधान,एमके

Chief General Manager& Head, MK

संलग्न / Encl : i. Compliance report (Annexure - I) i. अनुपालन रिपोर्ट (अनुबंध - I) ii. Monitoring reports (Annexure - II) ii. निगरानी रिपोर्ट (अनुबंध - II)

CONTRACTOR OF THE PARTY OF THE

प्रतिलिपि/Copy to;

मणवालकुरिच्चि, कन्याकुमारी जिला, तमिलनाडु - 629 252.

Manavalakurichi, Kanyakumari Dist, Tamil Nadu - 629 252.

पंजीकृत कार्यालय: प्लॉट नं. 1207, वीर सावरकर मार्ग, सिद्धिविनायक मंदिर के पास, प्रभादेवी, मुंबई - 400 028. Regd. Office: Plot No.1207, Veer Savarkar Marg, Near Siddhivinayak Temple, Prabhadevi, Mumbai - 400 028.

फोन / Tel.: 022 - 2421 1630 / 2438 2042 फैक्स / Fax: 022 - 2422 0236

#### प्रतिलिपि/Copy to;

 सलाहकार पर्यावरण प्रभाव आकलन प्रभाग (आईए) भारत सरकार, एमओईएफ और सीसी इंदिरा पर्यावरण भवन, अलीगंज, जोरबाग रोड नई दिल्ली-110003

#### The Adviser,

For Kind Information

Environmental Impact Assessment Division (IA), Government of India, MoEF & CC, Indira Paryavaran Bhawan, Aliganj, Jorbagh Road, New Delhi-110 003

 सदस्य सचिव तमिलनाडु प्रदूषण नियंत्रण बोर्ड 76, माउंट सालाई, गिंडी, चेन्नई-600032

#### The Member Secretary,

For Kind Information

Tamil Nadu Pollution Control Board, 76, Mount Salai, Guindy, Chennai-600 032

#### HALF YEARLY COMPLIANCE REPORT

#### (APRIL-2024 to SEPTEMBER -2024)

#### MINING LEASE: G.O.Ms. No.1114 DATED: 12.08.1981/ G.O.Ms No.73 dated 11.02.2021; AREA:141.2269 HECTARE

#### ENVIRONMENTAL CLEARANCE ORDER: J-11015/387/2010-IA.II DATED 06.04.2018

Sl.	Conditions	Compliance
A	Specific Conditions	
1	This Environmental clearance is granted subject to outcome of Hon'ble Supreme Court of India, Hon'ble High Court of Tamilnadu, Hon'ble NGT or any other Court of Law, if any, as may be applicable to this project.	Directions of Hon'ble Supreme Court of India, Hon'ble High Court of Tamilnadu, Hon'ble NGT or any other Court of Law, if applicable to this project, will be implemented.
2	In Inter-tidal zone, only manual mining operations shall be carried out deploying persons using baskets and hand spades for collection of ore or minerals as per the approved mining plan.	Only manual mining is carried out in the inter-tidal zone as per approved mining plan by deploying persons using baskets and hand spades.
3	No mining activities will be allowed in forest area, if any, for which the Forest Clearance is not available.	Forest lands are not available within mining lease hold area.
4	The Environmental Clearance is subject to obtaining requisite NBWL Clearance, if any, from the Standing Committee of National Board for Wildlife for Mining project.	Not applicable
5	The project Proponent shall obtain Consent to Operate from the State Pollution Control Board, Tamilnadu and effectively implement all the conditions stipulated therein.	Consent to operate for the production of beach sand minerals viz. Ilmenite, Rutile, Zircon, Monazite, Garnet and Sillimanite has been obtained from TNPCB and the stipulated conditions are implemented.
	The recommendations of the Tamilnadu State Coastal Zone Management Authority (TNSCZMA) forwarded vide their letter dated 08.01.2018 shall be implemented. The recommendations, inter-alia, are (i) The Project Proponent shall not use any explosives for the mining. No blasting or drilling for mining shall be carried out. (ii) PP shall ensure that the mining activity does not lead to beach erosion. Adequate measures shall be undertaken to avoid least disturbance in the inter-tidal zone. (iii) The unit shall ensure that the mined area is refilled with the tailings. The aesthetic appeal of the beaches should be retained by avoiding artificial sand dunes of greater heights. (iv) The beach profile shall be monitored periodically with the maintenance of relevant records / measurements / details so as to take appropriate remedial action on the event of any adverse impacts. (v) There should not be any sea water intrusion due to the	The recommendations of TNSCZMA vide letter dated 08.01.2018 are implemented. (i) The method of mining adopted by IREL, Manavalakurichi does not require any blasting or drilling activities. Hence, no explosives are used in the mining operations. (ii) The inland mining operations undertaken by IREL, Manavalakurichi within the mining lease hold areas are away from the beach where simultaneous backfilling over the mined out area is carried out in order to restore the topography. Manual mining in the intertidal zone is undertaken in a sustainable manner where replenishment of beach sand minerals has been occurring due to littoral wave action. All the mining operations are undertaken as per the approved mining plan.



SI.	Conditions	Compliance						
	project activities and periodical water quality monitoring shall be conducted and (vi) The unit	(iii) The mined out area is refilled with tailings and original landscape is						
	shall not establish new mineral separation	maintained.						
	plant/processing unit within CRZ areas and also	(iv) The beach profile monitoring is						
	there should not be any expansion of existing	carried out and the relevant records are						
	mineral separation plant/ processing unit.	maintained. (v) There is no chance of any sea wate						
		intrusion due to IREL mining activities.						
-	,	Periodical water quality monitoring is						
		conducted.						
		(vi) IREL, Manavalakurichi will not						
		establish any new mineral separation						
		plant/processing unit within CRZ areas.						
		There will not be any expansion of the existing Mineral Separation plant/						
	*	processing unit.						
7	The private patta lands which are not owned by	Mining operations over the private patta						
	M/s. IREL, mining will be carried out only after	lands not owned by IREL is carried out						
	obtaining the consents from the concerned land	only after obtaining the consent from the						
	owners as per the provisions of the Atomic	concerned land owners and executing the						
	Mineral Concession Rules, 2016 and MMDR Act, 1957.	lease agreement as per the provisions of Atomic Mineral Concession Rules, 2016						
	7 ket, 1937.	and MMDR Act, 1957						
8	During mining operations, the village built up	During mining operations, the village						
	areas, roads, human settlement areas shall not be	built up areas, roads, human settlement						
9	disturbed.  The tailing will be backfilled only in the	area are not disturbed.  The tailing is used only for backfilling of						
,	mined out area.	mined out area						
10	Necessary AERB clearance shall be obtained	AERB clearance has been obtained under						
	under the Atomic Energy (Radiation Protection)	the Atomic Energy (Radiation Protection)						
	Rules, 2004 for operation of BSM (Beach Sand							
*	Minerals) facility.	Minerals facility. Present AERB clearance is valid upto 31.08.2029.						
		clearance is valid upto 31.08.2029.						
11	Occupational health and safety measures,	Medical check up is carried out for						
	especially concerning radiation to be enhanced	radiation workers once in six months.						
	for workers who are having some ailments like							
	hypertension, diabetes etc. They should have health checkup once in six months.							
12	Project Proponent shall run an awareness	Awareness campaign on sanitation for						
	campaign on sanitation for women and	women and utilization of Sanitary						
	utilization of Sanitary napkin and also to	Napkins has been carried out.						
	distribute the Sanitary Napkin/pads to the							
	women and provide the training for proper disposal.							
13	Identification of sand dunes shall be done prior	No sand dunes are available in the mining						
	to undertaking mining activities and their	lease area. IREL, Manavalakurichi does						
	conservation shall as per MoEF guidelines from	not carry out altering of natural features						
	time to time. No flattering of sand dunes shall be	including landscape changes for						
	carried out. Dressing or altering the sand dunes, hills, natural features including landscape	beautification/ recreational purposes. The method of mining adopted by IREL,						
L	mino, queurar reacures meruding landscape	The medica of mining adopted by IRLE,						



SI.	Conditions	Compliance
	changes shall not carried out for beautification/ recreational purposes. Precautions shall be taken to prevent intrusion of sea water into hinterland to avoid problem of submersion/flooding.	Manavalakurichi is Environmental friendly and there is no intrusion of sea water into hinterland during mining operations. Necessary precautions shall also be taken to avoid problems of submersion/ flooding.
14	Tailings and rejects shall be filled back systematically after separating the heavy/rare minerals. Sand tailing shall be put back at the mined area on completion of extraction of rare minerals. Afforestation shall be taken up with suitable species on mined out areas to prevent erosion of shoreline. Under no circumstance, the tailings will be dumped in agricultural lands, wet lands, paddy field, canals and the backfilling will be carried out only in the inland mined out areas.	Mining operations & back filling with tailings are carried out simultaneously and in a sustainable manner as per the approved mining plan. Afforestation is carried out over mined out areas with native species. The tailing generated after separation of atomic minerals from BSM ore are used for backfilling the mined out areas and under no circumstances, these tailing will be dumped in agricultural lands, wet lands, paddy field and canals.
15	The mining activities shall be regulated in such a way that there will be minimum disturbance to the fauna during spawning and breeding period i.e. from November to March.	Mining operations do not affect any fauna during spawning & breeding period.
16	Mining shall be carried out in phases only. Simultaneous opening of entire beach front is not permissible. There shall be uninterrupted access to the seafront. Minimum 20m width of approach roads shall be provided where necessary.	Mining operations are carried out in phases only. Permanent approach roads to seafront are already available. Also, temporary approach roads with adequate width are provided wherever necessary.
17	Mining shall be carried out by permitted methods without the use of any forms of blasting. Use of explosives for blasting is prohibited. The mining should be stated near sea side and mining should be progressed parallel to sea coast so that inland water table is not disturbed.	Mining is carried out by permitted methods as per approved Mining plan. No explosives are used. The mining operations are progressed in parallel to sea coast and manual mining operations are carried out as per the approved mining plan in the intertidal zones. The inland water table is not disturbed due to IREL mining operations.
18	Radiation survey shall be carried out as stipulated by the Atomic Minerals Directorate for Exploration and Research, Department of Atomic Energy, Government of India to ascertain the effects of radioactive minerals.	In order to ascertain the effects of radioactive minerals, radiation survey is carried out at regular intervals by Health Physics Unit (HPU), Babhe Atomic Research Centre an independent organisation under the Bhabha Atomic Research Centre of Department of Atomic Energy. (Annexure-II, sl no.1)



ŠI.	Conditions	Compliance
19	Regular monitoring of water quality upstream	Regular monitoring of water quality is
	and downstream of adjoining water bodies shall	carried out. The record of the monitoring
	be carried out and record of monitoring data	data are submitted to the MoEF&CC,
	should be maintained and submitted to Ministry	Regional Office, Chennai, Central
	of Environment, Forest & Climate Change, its	Groundwater Authority, Regional
	Regional Office, Chennai, Central Groundwater	Director, Central Ground Water Board,
	Authority, Regional Director, Central	State Pollution Control Board and Central
	Groundwater Board, State Pollution Control	Pollution Control Board at regular
	Board and Central Pollution Control Board.	intervals. (Annexure-II, Sl.No.2)
20	A Final Mine Closure Plan along with details of	Final Mine Closure Plan along with
	Corpus Fund shall be submitted to the Ministry	details of Corpus Fund will be submitted
	of Environment, Forest and Climate Change 5	to MoEF&CC 5 years in advance, while
	years in advance of final mine closure for	seeking approval for final mine closure.
	approval.	g approximation and a second
В	Standard Conditions	
1	No change in mining technology and scope of	Mining technology and scope of working
	working should be made without prior approval	will be not changed without the prior
	of the Ministry of Environment, Forest and	approval of MoEF&CC.
	Climate Change.	
2	No change in the calendar plan including	Will be adhered to.
	excavation, quantum of beach sand mineral i.e.	
	Ilmenite, Rutile, Zircon, Monazite, Sillimanite	
	and Garnet and waste should be made	
3	The project proponent shall obtain necessary	As such there is no requirement of water
	prior permission of the competent authorities for	for mining operations. However, water is
	drawl of requisite quantity of water (surface	required for Mineral Beneficiation
	water and ground water) for the project.	activities at Mineral Separation Plant.
		IREL has obtained permission from Govt. of Tamilnadu for drawal of water
	a .	The second of this property in the State Control than a control of the second of the state of the second than the
		at tail end of Valliyar River. IREL remits the water charges regularly in advance to
- 22		Govt. of Tamilnadu for drawl of water.
4	Mining shall be carried out as per the provisions	Mining operations are carried out as per
7	outlined in mining plan approved by AMD as	mining plan approved by AMD and the
	well as by abiding to the guidelines of	guidelines of DGMS.
	Directorate General Mines Safety (DGMS).	guidelines of Dolvis.
5	The lands which are not owned by Proponent,	Mining operations over the private patta
,	mining will be carried out only after obtaining	lands not owned by IREL is carried out
	the consents from all the concerned land owners	only after obtaining the consent from the
	as per the provisions of the Atomic Mineral	concerned land owners and executing the
	Concession Rules, 1960 and MMDR Act, 1957.	lease agreement as per the provisions of
	Consession reales, 1700 and minimize rect, 1737.	AMCR, 2016 and MMDR Act, 1957.
6	Digital processing of the entire lease area using	Digital processing of the entire lease area
	remote sensing technique shall be carried out	using remote sensing technique will be
	regularly once in three years for monitoring land	carried out regularly once in three years
	use pattern and report shall be submitted to	and will be submitted to MoEF&CC and
	Ministry of Environment, Forest and Climate	its Regional Office.
	Change and its Regional Office	<u> </u>
		2
-		



The critical parameters as per the Notification 2009 such as PM<sub>10</sub>, PM<sub>2.5</sub>, NOx, and SOx, etc. in the ambient air within impact zone, peak particle velocity at 300 m distance or within the nearest habitation, whichever is closer shall be monitored periodically. Further, quality of discharged water shall be monitored [(TDS, DO, PH and Total Suspended Solids (TSS)]. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the Company in public domain. The circular No. J-20012/1/2006-IA.II (M) dated 27.05.2009 issued by Ministry of Environment, Forest and Climate Change shall also be referred in this regard for its compliance.

The ambient air qualities, Stack emission Sewage water are monitored periodically by **TNPCB** Agency. There is no discharge of water due to mining operations. The water use in Mineral Beneficiation activities is recycled and there is no direct discharge of water into the environment. The monitored data is displayed on a display board at the Main Gate of IREL. Manavalakurichi public. for monitored datas is also uploaded in IREL's website along with half yearly EC compliance report. Provisions under the circular No. J-20012/1/2006-IA.II (M) dated 27.05.2009 issued by Ministry of Environment, Forest and Climate Change is complied. (Annexure-II, Sl. nos. 3, 4&6)

8 Effective safeguard measures such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of PM<sub>10</sub> and PM<sub>2.5</sub> such as haul road, loading point and transfer points. Fugitive dust emissions from all the sources shall be controlled regularly. It shall be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the Central Pollution Board in this regard. Monitoring of Ambient Air Quality is to be carried out based on the notification 2009, as amended from time to time by the Central Pollution Control Board.

Regular water sprinkling and cleaning of the haul roads is carried out to control air pollution and dust suppression. Fugitive dust emissions from all the sources are controlled. Monitoring of ambient air qualities are carried out as per the norms. The parameters of Ambient Air Quality are well within the limit prescribed by the Central Pollution Control Board.

Regular monitoring of ground water level and quality shall be carried out in and around the mine lease by establishing a network of existing wells and constructing new piezometers during the mining operation. The project proponent shall ensure that no natural water course and / or water resources shall be obstructed due to any mining operations. The monitoring shall be carried out four times in a year pre-monsoon (April-May), monsoon (August), post-monsoon (November) and winter (January) and the data thus collected may be sent regularly to Ministry of Environment, Forest and Climate change and its Regional Office, Central Ground Water Authority and Regional Director, Central Ground Water Board.

Regular monitoring of ground water level and quality in four seasons is carried out in and around the mining lease area. Natural water courses or water resources are not obstructed due to IREL Mining operations. The monitoring data is sent regularly to MoEF&CC, Regional Office, Central Ground Water Authority and Regional Director, Central Ground Water Board (Annexure-II, Sl. nos. 7).

10 Regular monitoring of the flow rate of the No springs and nallahs are flowing in the

	springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintain. The natural water bodies and or streams which are flowing in an around the village, should not be disturbed. The Water Table should be nurtured so as not to go down below the pre-mining period. In case of any water scarcity in the area, the project proponent has to provide water to the villagers for their use. A provision for regular monitoring of water table in open dug wall located in village should be incorporated to ascertain the impact of mining over ground water table.	ML area. Natural water bodies or streams which are flowing in and around the villages are not disturbed due to mining operations. There is no obstruction of ground water due to IREL mining operations. However, as desired, regular monitoring of water table in open dug wells located in the adjacent villages are carried out.
11	Regular monitoring of water quality upstream and downstream of water bodies shall be carried out and record of monitoring data should be maintained and submitted to the Ministry of Environment, Forest and Climate Change and its Regional Office, Central Ground Water Authority, Regional Director, Central Ground Water Board, State Pollution Control Board and Central Pollution Board.	Regular monitoring of water quality is carried out and the record of monitoring data is submitted to the Ministry of Environment, Forest and Climate Change Regional Office, Central Ground Water Authority, Regional Director, Central Ground Water Board, State Pollution Control Board and Central Pollution Control Board.
12	The Illumination and sound at night at project sites disturb the villages in respect of both human and animal population. Consequent sleeping disorders and stress may affect the health in the villages located close to mining operations. Habitations have a right for darkness and minimal noise levels at night. PPs must ensure that the biological clock of the villages is not disturbed; by orienting the floodlights/masks away from the villagers and keeping the noise levels well within the prescribed limits for day light/night hours.	The Biological clock of the villagers will not be disturbed due to the Mining operations of IREL. Illumination is provided only in the work site. Noise levels are regularly monitored & maintained well within the prescribed limits. (Annexure-II, Sl. no.5,8)
13	Main haulage road in the mine should be provided with permanent water sprinklers and other roads should be regularly wetted with water tankers fitted with sprinklers. The material transfer points should invariably be provided with Bag filters and or dry fogging system. In case of Belt-conveyor facilities, the system should be fully covered to avoid air borne dust; Use of effective sprinkler system to suppress fugitive dust on haul roads and other transport roads shall be ensured.	Haul roads are regularly wetted with water sprinklers.
	Sufficient number of Gullies to be provided for better management of water. Regular Monitoring of pH shall be included in the monitoring plan and report shall be submitted to the Ministry of Environment, Forest and Climate Change and its Regional Office on six monthly basis.	Regular monitoring of water quality including pH is carried out. The reports are submitted to the Ministry of Environment, Forest and Climate Change Regional Office on half yearly basis.  (Annexure-II, Sl. no.7)



There shall be planning, developing and implementing facility of rainwater harvesting measures on long term basis and implementation of conservation measures to augment ground water resources in the area in consultation with Central Ground Water Board.  16 The reclamation at waste dump sites shall be ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for stabilization of the dump. The entire excavated	mined out ously and mation & ractised in he tailings opography we species, re planted
measures on long term basis and implementation of conservation measures to augment ground water resources in the area in consultation with Central Ground Water Board.  16 The reclamation at waste dump sites shall be ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for	mined out ously and mation & ractised in he tailings opography we species, re planted
of conservation measures to augment ground water resources in the area in consultation with Central Ground Water Board.  16 The reclamation at waste dump sites shall be ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for	mined out ously and amation & ractised in he tailings opography we species, re planted
water resources in the area in consultation with Central Ground Water Board.  The reclamation at waste dump sites shall be ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	mined out ously and amation & ractised in he tailings opography we species, re planted
The reclamation at waste dump sites shall be ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Climate.	ously and amation & ractised in the tailings opography we species, are planted rburden is
The reclamation at waste dump sites shall be ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Mining and backfilling of the rist pits are carried out simultaned systematically. Scientific recla systematically. Scientific recla systematically. Scientific recla systematic Afforestation are producted to generate greenery. The are dumped to restore the topocrount, etc. are over the backfilled areas.  There is no top soil. No over generated during mining of time by systematic plan restore the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The control of the deposit of the deposit of the pits are carried out simultaneous systematic ally. Scientific recla systematic ally. Scientific recla systematic ally. Scientific recla systematic ally systematic ally. Scientific recla systematic allows as the dumps of the f	ously and amation & ractised in the tailings opography we species, are planted rburden is
ecologically sustainable. Scientific reclamation shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for	ously and amation & ractised in the tailings opography we species, are planted rburden is
shall be followed. The local species may be encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	mation & ractised in he tailings opography we species, re planted
encouraged and species are so chosen that the slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for	ractised in he tailings opography we species, re planted
slope, bottom of the dumps and top of the dumps are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Climate are dumped to restore the top over the mined out areas. Native over the backfilled areas.  There is no top soil. No over generated during mining of Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The contribution of the dumps are dumped to restore the top over the mined out areas. Native viz Casuarina, Coconut, etc. are over the backfilled areas.  There is no top soil. No over generated during mining of Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The contribution of the deposit	he tailings opography we species, re planted
are able to sustain these species. The aspect of the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for cover the mined out areas. Native viz Casuarina, Coconut, etc. are over the backfilled areas.  There is no top soil. No over generated during mining of Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The constant of the provided provided to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of status is submitted to the Mineral surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of status is submitted to the Mineral surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of status is submitted to the Mineral surface of the deposit. Mined are backfilled areas.	opography we species, re planted
the dump is also a factor which regulates some climate parameters and allows only species adopted to that micro climate.  17 The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Climate.  Over the mined out areas. Native viz Casuarina, Coconut, etc. are over the backfilled areas.  There is no top soil. No over generated during mining of Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The control of the deposit of the depo	ve species, re planted
climate parameters and allows only species adopted to that micro climate.  The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Climate.  viz Casuarina, Coconut, etc. are over the backfilled areas.  There is no top soil. No over generated during mining o Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The constitution of the mining operations are backfilled areas.	re planted
adopted to that micro climate.  The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for over the backfilled areas.  There is no top soil. No over generated during mining o Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The constant is submitted to the Mineralisation occurs right surface of the deposit. Mined are backfilled areas.	rburden is
The top soil, if any, shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	
earmarked site(s) only and it should not be kept unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for land to be kept during mining of Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The constitution of the deposit of the dep	
unutilized for long. The top soil shall be used for land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Mineralisation occurs right surface of the deposit. Mined are backfilled with tailings from Mineral beneficiation of followed by systematic plan restore the topography. The constitution of the deposit of	perations.
land reclamation and plantation. The over burden (OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	I
(OB) generated during the mining operations shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	from the
shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	out areas
and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	generated
and it should not be kept active for a long period of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	operations
of time. The OB dumps should be scientifically vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	ntation to
vegetated with suitable native species to prevent erosion and surface run off. In critical areas, use of geo textiles shall be undertaken for Change, its Regional Office Cl	
erosion and surface run off. In critical areas, use Environment, Forest and of geo textiles shall be undertaken for Change, its Regional Office Cl	
of geo textiles shall be undertaken for Change, its Regional Office Cl	Climate
I STADILIZATION OF THE OUTID. THE ENTIRE EXCAVATED I DATI VEALLY DASIS.	
area shall be backfilled and afforested.	
Monitoring and management of rehabilitated	
areas should continue until the vegetation	
becomes self-sustaining. Compliance status shall	
be submitted to the Ministry of Environment,	
Forest and Climate Change and its Regional	
Office on six monthly basis.  18 Plantation shall be raised in a 7.5 m wide green   The density of plants over the	backfilled
A COLUMN CONTROL OF THE CONTROL OF THE CONTROL OF THE COLUMN COLUMN CONTROL OF THE COLUMN CONTROL OF THE COLUMN COLU	A CONTRACTOR OF THE PROPERTY O
body, along the roads etc. by planting the native developed over the mined species in consultation with the local backfilled areas within the ML and the species in consultation with the local backfilled areas within the ML and the species in consultation with the local backfilled areas within the ML and the species in consultation with the local backfilled areas within the ML and the species in consultation with the local backfilled areas within the ML and the species in consultation with the local backfilled areas within the ML and the species in consultation with the local backfilled areas within the species are species and the species in consultation with the local backfilled areas within the species are species as the species are species are species as the species are species are species as the species are species as the species are species are species are species as the species are species are species as the species are species are species are species as the species are species are species as the species are species are species are species as the species are spe	
DFO/Agriculture Department and as per CPCB mining lease area is just adjace	
Guidlines. The density of the trees should be Arabian Sea. The seaside are	
around 2500 plants per ha. Greenbelt shall be mining lease boundary is a rep	1 1 1 1 1
developed all along the mine lease area in a zone where plantation cannot of	E.S. (244) (200)
phased manner and shall be completed within due to littoral wave action. Ho	developed
first five years. the other side of the ML	developed wever, on
greenbelt is developed in phase	developed wever, on boundary,
( Annexure-II, Sl. no. 10)	developed wever, on boundary,

19	Project proponent shall follow the mitigation measures provided in Office Memorandum No. Z-11013/57/2014-IA.II (M), dated 29th October, 2014 titled "Impact of mining activities on Habitations-Issues related to the mining Projects wherein Habitations and villages are the part of mine lease or Habitations and villages are surrounded by the mine lease area", if any, applicable to the project.	The guidelines issued by MoEF&CC vide OM No. Z-11013/57/2014-IA.II (M), dated 29th October, 2014 is followed. The village built up areas, habitation, roads existing within the ML area shall not be disturbed due to mining operations.
20	The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered fauna, if any, spotted in the study area. Action plan for conservation of flora and fauna shall be prepared and implemented in consultation with the State Forest and Wildlife Department. A copy of action plan shall be submitted to the Ministry of Environment, Forest and Climate Change and its Regional Office.	No endangered fauna is available in the study area.
21	At least 2.5% of the total cost of the project shall be earmarked towards the Enterprise Social Commitment (ESC) based on local needs and action plan with financial and physical breakup/details shall be prepared and submitted to the Ministry's Regional Office located at Chennai. Implementation of such program shall be ensured accordingly in a time bound manner.	Mining operations are continuing since 1970. Corporate Social Responsibility activities are carried out as per the provisions of the Companies Act, 2013 and CSR Rules, 2014. CSR fund is always allocated more than 2 % of the net profit of the company. IREL, Manavalakurichi has spent Rs.91.19 lakhs towards CSR during the period from April-2024 to September-2024. The CSR is a regular activity and the action plan is made for meeting the local needs.
22	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, crèche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	Mining operations over the mining lease area of 141.2269 Ha has been continuing since 1984 and it is not a new project. Hence, not applicable
23	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	Noise levels are maintained below 85 dBA. All persons engaged in HEMM operations are provided with ear plugs/muffs. (Annexure-II, Sl. no. 8)
24	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended from time to time. Oil and grease traps should be installed before discharge of workshop effluents.	No industrial waste water is generated during mining operations.
-25	Personnel working in dusty areas should wear protective respiratory devices and they should also	All persons employed in mines are imparted with training as per Mines



	be provided with adequate training and information on safety and health aspects.	Vocational Training Rules, 1966. Personnel are provided with Protective respiratory masks.
26	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization	Environment Management Cell has been constituted and effectively functioning. Unit Head is the Chairmen of the Cell. The Environmental parameters for mining and mineral separation actives are regularly reviewed once in every three months by the Environment Management Cell.
27	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the Ministry and its Regional Office.	The funds earmarked for environmental protection measures will not be diverted to other purpose. Year wise expenditure towards environmental protection measures (expenditure towards Air sampling, Water sampling, Water sprinkling, Afforestation, PPEs, Bag filters etc.) is enclosed. (Annexure-II, Sl. no. 11)
28	The project authorities should inform to the Regional Office regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	This project exists since 1984. Hence not applicable.
29	The project proponent shall submit six monthly reports on the status of the implementation of the stipulated environmental safeguards to the Ministry of Environment, Forest and Climate Change, its Regional Office, Central Pollution Control Board and State Pollution Control Board.	Six Monthly Reports on the status of implementation of the stipulated environmental safeguards in hard copy is submitted to Ministry of Environment, Forest and Climate Change, Regional Office, Central Pollution Control Board and State Pollution Control Board.
30	The Regional Office of this Ministry shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data/ information/ monitoring reports.	IREL, Manavalakurichi extends full cooperation to the Officers of MoEF&CC for monitoring the compliances of the stipulated conditions.
31	A copy of clearance letter will be marked to concerned Panchayat/ local NGO, if any, from whom suggestion / representation has been received while processing the proposal.	A copy of Clearance letter has been sent to the concerned Panchayats.
32	State Pollution Control Board should display a copy of the clearance letter at the Regional Office, District Industry Centre and Collector's office/ Tehsildar's office for 30 days.	Complied.

The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and also at web site of the Ministry of Environment, Forest and Climate Change at www.environmentclearance.nic.in and a copy of the same should be forwarded to the Regional Office.

Information on Environmental Clearance for 141.2269 hects ML area of IREL was published in two local newspapers Dinamani and The New Indian Express on 11.04.2018 and the paper cutting was forwarded to the Regional Office, MoEF&CC, Chennai.

CGM & Head

Manavalakurichi Ilmenite Mine

of the



#### **TEST REPORT**

	R NAME:	M/S. IREL(India) Limited.,  (A Govt of India Undertaking) Manavalakurichi-629 252.  Kanyakumari District, Tamil Nadu.  Valliyar River							
OCATION	50 (12 (2) (2) (2) (2) (2) (2) (2) (2) (2) (2	The Control of the Co							
ampling	Period	April 24 & August 24							
ample De	escription By Customer	River Water							
S.No	DADAMETERS	UNITS	MOI	NTH					
5.NO	PARAMETERS	UNIIS	Apr-24	Aug-24					
1	Colour	HU	2	5					
2	Odour	-	Agreeable	Agreeable					
3	Taste	-	Agreeable	Agreeable					
4	Turbidity	NTU	<1	4					
5	pH @ 25°C	-	7.6	7.3					
6	Total Hardness as CaCO <sub>3</sub>	mg/l	93	49					
7	Iron as Fe	mg/l	BDL(DL:0.01)	0.25					
8	Chloride as Cl	mg/l	50	29					
9	Free Residual Chlorine	mg/l	BDL(DL:0.1)	BDL(DL:0.1)					
10	Fluoride as F	mg/l	BDL(DL:0.1)	0.12					
11	Total Dissolved Solids	mg/l	204	536					
12	Calcium as Ca	mg/l	19	100					
13	Magnesium as Mg	mg/l	11	16					
14	Sulphate as SO <sub>4</sub>	mg/l	15	25					
15	Nitrate as NO <sub>3</sub>	mg/l	2.7	6.4					
16	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	mg/l	BDL(DL:0.001)	BDL(DL:0.001)					
17	Cyanide as CN	mg/l	BDL(DL:0.01)	BDL(DL:0.01)					
18	Anionic detergent as MBAS	mg/l	BDL(DL:0.1)	BDL(DL:0.1)					
19	Total Alkalinity as CaCO <sub>3</sub>	mg/l	67	298					
20	Boron as B	mg/l	BDL(DL:0.1)	BDL(DL:0.1)					
21	Copper as Cu	mg/l	BDL(DL:0.02)	BDL(DL:0.02)					
22	Manganese as Mn	mg/l	0.06	BDL (DL:0.01)					
23	Mercury as Hg	mg/l	BDL(DL:0.001)	BDL(DL:0.001)					
24.	Cadmium as Cd	mg/l	BDL(DL:0.002)	BDL(DL:0.002)					
25	Selenium as Se	mg/l	BDL(DL:0.005)	BDL(DL:0.005)					
26	Total Arsenic as As	mg/l	BDL(DL:0.001)	BDL(DL:0.001)					
27	Lead as Pb	mg/l	BDL(DL:0.005)	BDL(DL:0.005)					
28	Zinc as Zn	ıng/l	BDL(DL:0.08)	BDL(DL:0.08)					
29	Aluminium as Al	mg/l	BDL(DL:0.02)	BDL(DL:0.02)					
30	Mineral oil	mg/l	Absent	Absent					
31	Total Suspended Solids	mg/l	< 2	14					
32	Biological Oxygen Demand (BOD 3 days at 27°C)	mg/l	< 2	< 2					
33	Chemical Oxygen Demand (COD)	mg/l	< 4	4					
34	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	BDL(DL:0.01)	BDL(DL:0.01)					
35	Dissolved Oxygen	mg/l	7.2	6.6					
36	Depth of Water	ft	2.1	1.8					
/icrobio	logy:		*****						
37	Total Coliform	Per 100ml	Absent	· Absent					

BDL - Below Detection Limit; DL - Detection Limit

\*\*\*END OF REPORT\*\*\*

For Chennai Testing Laboratory Pvt ltd

Authorised Signatory Pag

Page 1 of 1

A. RAJKUMAR
Head - Water & Soil Division
(CHEMICAL)

The Report shall not be used to malign, defame and for any malicious purpose.

The Report is meant only for sole use of the addressee to promote fils/her own business.

A - Super 19, T.V.K. Industrial Estate, Guindy, Chennai - 600 032, Tamil Nadu - India

Phone: +91-44-2250 1757 | E-mail: chennaitesting@chennaitestinglab.com www.ctllabs.in



#### **TEST REPORT**

Customer	Name & Address	(A Govt of I Manavalak	India) Limite ndia Undertai urichi-629 252 ari District,Tai	cing) 2												
			Leanyardina	2104 144 1 41		SAMP	LE DETAILS									
Sample De	escription		Ambient Ai	Imbient Air Quality												
Sampling				eptember 24												
Sampling		Baco		S 5182 (Part V) and (Part XIV) Sampled By Chennai Testing Laboratory Pvt. Ltd.,  able Sulphur Oxides of Carbon Benzo (a)												
Month & Year	Pollutant / Sample Point Pollutant short form		ended PM10	Sulphur dioxide SO2	Nitrogen NOX	Ozone O3	Lead Pb	monoxide CO	Ammonia NH3	Arsenic As	Nickel Ni	Benzene C6H6	Pyrene B(a)P			
	*National Ambient Air Quality	60	100	80	80	180	1	4	400	6	20	5	1			
Σ	Standards - CPCB Unit	28.0	. F. 1970	080	μg/m³	10300	μg/m³	μg/m³	μg/m³	ng/m³	ng/m³	μg/m³	ng/m³			
	TOP OF THE SECURITY TOWER - 6	μg/m³ 30.2	μg/m³ 64.8	μg/m³ 6.9	11.5	μg/m³ 52.1	BDL(DL:0.1)	BDL(DL:1.15)	19.2	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
42	TOP OF THE CIVIL DEPARTMENT	25.1	54.8	7.5	15.2	56.7	BDL(DL:0.1)	BDL(DL:1.15)	18.5	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
Apr-24	TOP OF THE DISPENSARY	27.2	60.8	11.3	25.7	46.5	BDL(DL:0.1)	BDL(DL:1.15)	21.6	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	V-12-1-12-12-12-12-12-12-12-12-12-12-12-1	A	92.5	7.9	16.1	58.3	100000000000000000000000000000000000000	Terrent Contraction	19.5		200000000000000000000000000000000000000		BDL(DL:0.5)			
	TOP OF THE SECURITY TOWER - 2	50.1	-				BDL(DL:0.1)	BDL(DL:1.15)		BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)				
	TOP OF THE GUEST HOUSE	24.1	48.2	3.9	7.1	21.3	BDL(DL:0.1)	BDL(DL:1.15)	14.8	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
4	TOP OF THE ADMIN BUILDING	24.6	52.5	5.7	11.9	23.5	BDL(DL:0.1)	BDL(DL:1.15)	16.3	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
May-24	TOP OF THE FIRE PUMP ROOM	33.9	69.5	10.2	21.8	24.6	BDL(DL:0.1)	BDL(DL:1.15)	18.3	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
Ma	TOP OF THE CANTEEN BUILDING	25.6	54.1	6.5	13.4	22.5	BDL(DL:0.1)	BDL(DL:1.15)	17.7	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	NEAR CHINNAVALAI - RS NO.403	26.2	58.6	4.1	10.4	26.2	BDL(DL:0.1)	BDL(DL:1.15)	21.8	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	NEAR PERIYAVALAI - RS NO. 378	22.8	49.5	5.7	12.3	20.9	BDL(DL:0.1)	BDL(DL:1.15)	16.7	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
Jun-24	TOP OF THE SECURITY TOWER - 4	28.7	59.3	7.1	14.0	23.1	BDL(DL:0.1)	BDL(DL:1.15)	17.4	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE CIVIL DEPARTMENT	23.5	48.6	3.9	10.6	19.8	BDL(DL:0.1)	BDL(DL:1.15)	15.5	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE DISPENSARY	27.2	56.7	9.8	17.1	22.5	3DL(DL:0.1)	BDL(DL:1.15)	20.1	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
III.	TOP OF THE SECURITY TOWER - 2	23.1	51.8	7.1	16.2	24.7	BDL(DL:0.1)	BDL(DL:1.15)	18.4	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	NEAR CHINNAVALAI - RS NO.403	21,2	46.5	3.9	9.5	18.6	BDL(DL:0.1)	BDL(DL:1.15)	17.7	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	NEAR PERIYAVALAI - RS NO. 378	22.5	48.3	6.1	13.5	22.8	BDL(DL:0.1)	BDL(DL:1.15)	15.2	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE GUEST HOUSE	32.8	66.2	5.9	13.5	27.3	BDL(DL:0.1)	BDL(DL:1.15)	16.5	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
9.	TOP OF THE ADMIN BUILDING	27.9	62.5	5.6	12.5	26.9	BDL(DL:0.1)	BDL(DL:1.15)	14.4	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
24	TOP OF THE FIRE PUMP ROOM	35.7	78.5	12.2	26.9	28.3	BDL(DL:0.1)	BDL(DL:1.15)	22.4	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
Jul-24	TOP OF THE CANTEEN BUILDING	26.5	59.3	7.6	15.9	26.7	BDL(DL:0.1)	BDL(DL:1.15)	24.5	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	NEAR CHINNAVALAI - RS NO.403	33.8	71.6	4.2	10.1	28.2	BDL(DL:0.1)	BDL(DL:1.15)	14.6	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	NEAR PERIYAVALAI - RS NO. 378	23.6	50.2	4.9	11.8	24.7	BDL(DL:0.1)	BDL(DL:1.15)	17.4	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE SECURITY TOWER - 6	36.9	75.4	9.6	17.4	34.7	BDL(DL:0.1)	BDL(DL:1.15)	26.9	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE CIVIL DEPARTMENT	26.5	57.4	6.8	14.8	35.1	BDL(DL:0.1)	BDL(DL:1.15)	16.1	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
24	TOP OF THE DISPENSARY	24.3	52.8	7.1	15.2	33.4	BDL(DL:0.1)	BDL(DL:1.15)	25.6	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
Aug-24	TOP OF THE SECURITY TOWER - 4	42.3	81.0	5.5	12.1	38.5	BDL(DL:0.1)	BDL(DL:1.15)	20.1	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
A	NEAR CHINNAVALAI - RS NO.403	26.9	58.2	4.8	11.3	36.5	BDL(DL:0.1)		13.4	BDL(DL:1.0)	BDL(DL:5.0)	32927 63355 634	Toda of Common et al.			
	NEAR PERIYAVALAI - RS NO. 378	22.1	46.9	3.5	10.4	31.9	BDL(DL:0.1)	BDL(DL:1.15)  BDL(DL:1.15)	15.5	BDL(DL:1.0)	BDL(DL:5.0)	BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE GUEST HOUSE	24.1	52.8	4.2	12.5	30.2				Section Assessment Control		BDL(DL:1.0)	BDL(DL:0.5)			
	TOP OF THE ADMIN BUILDING	28.2	-	5.5			BLQ(LOQ:0.05)	BLQ(LOQ:1.15)	21.6	BLQ (LOQ:1.0)	BLQ (LOQ:2.0)	BLQ (LOQ:1.0)	BLQ(LOQ:0.5)			
4		70207	60.8		13.3	32.4	BLQ(LOQ:0.05)	BLQ(LOQ:1.15)	15.5	BLQ (LOQ:1.0)	BLQ (LOQ:2.0)	BLQ(LOQ:1.0)	BLQ(LOQ:0.5)			
Sep-24	TOP OF THE FIRE PUMP ROOM	35,1	76.5	13.6	29.2	40.8	BLQ(I.OQ:0.05)	BLQ(LOQ:1.15)	26.7	BLQ (LOQ:1.0)	BLQ (LOQ:2.0)	BLQ(LOQ:1.0)	BLQ(LOQ:0.5)			
Se	TOP OF THE CANTEEN BUILDING	30.1	64.5	7.7	15.3	36.2	BLQ(LOQ:0.05)	BLQ(LOQ:1.15)	24.7	BLQ (LOQ:1.0)	BLQ (LOQ:2.0)	BLQ(LOQ:1.0)	BLQ(LOQ:0.5)			
	NEAR CHINNAVALAI - RS NO.403	25.5	56.9	6.8	14.1	38.7	BLQ(LOQ:0.05)	BLQ(LOQ:1.15)	19.4	BLQ (LOQ:1.0)	BLQ (LOQ:2.0)	BLQ(LOQ:1.0)	BLQ(LOQ:0.5)			
	NEAR PERIYAVALAI - RS NO. 378 Ambient Air Quality Standards - CPCB	23.1	48.7	4.1	11.2	35.5	BLQ(LOQ:0.05)	BLQ(LOQ:1.15)	18.2	BLQ (LOQ:1.0)	BLQ (LOQ:2.0)	BLQ(LOQ:1.0)	BLQ(LOQ:0.5)			

\*National Ambient Air Quality Standards - CPCB BDL - Below Detection Limit(D.L - Detection Limit)

Verified by

\*\*\*END OF REPORT\*\*\*

" "

Page 1 of 1

G. MANIKANDAN
Head - Environment Division
(CHEMICAL)



#### **TEST REPORT**

		M/S. IREL(India) Limi	ited.,				
Custome	r Name & Address	(A Govt of India Undert					
		Manavalakurichi-629 2		Sampled By   Chennai Testing Laboratory Pvt. L.			
			SAMPLE DETAILS				
amnle f	escription	Stack Emission Monito					
		April 2024-September					
		IS 11255	2021	Sampled By	Chennai Testing La	horatory Pyt Ltd	
ampung	з метой	13 11233			Circiniar resting ba	AND DESCRIPTION OF THE PERSON	
£	Pollutant / Sample Point	Oxides of nitrogen	Sulphur dioxide		Carbon monoxide	PARTICULATE	
lon	Pollutant short form	NOX	SO2	PM	со	(SPM)	
Σ	Limit	Not specified	Not specified	150	Not specified	Not specified	
	Unit	mg/Nm³	mg/Nm³	mg/Nm <sup>3</sup>	mg/Nm³	SUSPENDED PARTICULATI MATTER (SPM) Not specified mg/Nm³ 116 74 76 68 110 66 126 81 82 74 97 59 112 119 88 77 70 88 64 120 88 79 84 67 72 58 88 81 71 69 62 85 61 97 138 77 73 65 94	
	22 TPH FBD CHIMNEY	55	140				
4	GARNET SD NO.701 CHIMNEY	10	4	+			
pr-2	ILMENITE SD NO.351 CHIMNEY	13	BDL(DL:3.0)				
	ZIRCON SD NO.851 CHIMNEY	17	BDL(DL:3.0)				
A	RUTILE SD NO.401 CHIMNEY	17	BDL(DL:3.0)	51.4		110	
	2 TPH FBD CHIMNEY	10	BDL(DL:3.0)				
	22 TPH FBD CHIMNEY	48	164	-		126	
/	GARNET SD NO.701 CHIMNEY	12	5				
Sep-24 Aug-24 Jul-24 Jun-24 May-24 Apr-24 Month Library Render Sep-24 Apr-24 Month Library Render Re	ILMENITE SD NO.351 CHIMNEY	16	BDL(DL:3.0)		BDL(DL:0.2)	82	
	ZIRCON SD NO.851 CHIMNEY	14	BDL(DL:3.0)				
	RUTILE SD NO.401 CHIMNEY	15	BDL(DL:3.0)			97	
	2 TPH FBD CHIMNEY	9	BDL(DL:3.0)			59	
	DG 1000KVA	274	BDL(DL:3.0)			SUSPENDED PARTICULAT MATTER (SPM) Not specified mg/Nm³ 116 74 76 68 110 66 126 81 82 74 97 59 112 119 88 77 70 88 64 120 88 79 84 67 72 58 88 81 71 69 62 85 61 97 138 77 73 65	
4.	22 TPH FBD CHIMNEY	52	149	OLD CHARLES	THE RESIDENCE OF THE PARTY OF T	97 59 112 119 88 77 70	
	GARNET SD NO.701 CHIMNEY	15	7			88	
	ILMENITE SD NO.351 CHIMNEY	14	BDL(DL:3.0)	31.5		77	
1-7	ZIRCON SD NO.851 CHIMNEY	15	BDL(DL:3.0)	23.2		70	
3	RUTILE SD NO.401 CHIMNEY	14	BDL(DL:3.0)	50.6		88	
	2 TPH FBD CHIMNEY	11	BDL(DL:3.0)	28.2	BDL(DL:0.2)	64	
	DG 1000KVA	259	BDL(DL:3.0)	53.7		120	
	22 TPH FBD CHIMNEY	36	128	41.2	BDL(DL:0.2)	88	
	GARNET SD NO.701 CHIMNEY	13	6	34.2	BDL(DL:0.2)	79	
4	ILMENITE SD NO.351 CHIMNEY	25	BDL(DL:3.0)	35.8		84	
-7	ZIRCON SD NO.851 CHIMNEY	13	BDL(DL:3.0)	21.8	BDL(DL:0.2)	67	
Aug-24 Jul-24 Jun-24 May-24 Apr-24 Month light l	RUTILE SD NO.401 CHIMNEY	11	BDL(DL:3.0)	46.5	BDL(DL:0.2)	72	
	2 TPH FBD CHIMNEY	8	BDL(DL:3.0)	25.2		58	
	DG 1000KVA	182	BDL(DL:3.0)	42.7	BDL(DL:0.2)	88	
All Care	22 TPH FBD CHIMNEY	44	137	38.6	BDL(DL:0.2)	81	
	GARNET SD NO.701 CHIMNEY	11	7	36.9	BDL(DL:0.2)	71	
24	ILMENITE SD NO.351 CHIMNEY	19	BDL(DL:3.0)	32.1	BDL(DL:0.2)	69	
60	ZIRCON SD NO.851 CHIMNEY	16	BDL(DL:3.0)	24.1	BDL(DL:0.2)	62	
Au	RUTILE SD NO.401 CHIMNEY	15	BDL(DL:3.0)	48.2	BDL(DL:0.2)	85	
	2 TPH FBD CHIMNEY	10	BDL(DL:3.0)	27.9	BDL(DL:0.2)		
	DG 1000KVA	194	BDL(DL:3.0)	46.2	BDL(DL:0.2)	SUSPENDED PARTICULAT MATTER (SPM) Not specified mg/Nm³ 116 74 76 68 110 66 126 81 82 74 97 59 112 119 88 77 70 88 64 120 88 79 84 67 72 58 88 81 71 69 62 85 61 97 138 77 73 65 94	
	22 TPH FBD CHIMNEY	51	166	68.9	BLQ(LOQ:0.2)	138	
	GARNET SD NO.701 CHIMNEY	14	9	38.3	BLQ(LOQ:0.2)	77	
24	ILMENITE SD NO.351 CHIMNEY	23	BLQ(LOQ:3.0)	34.7	BLQ(LOQ:0.2)	73	
b-	ZIRCON SD NO.851 CHIMNEY	14	BLQ(LOQ:3.0)	22.6	BLQ(LOQ:0.2)	65	
Se	RUTILE SD NO.401 CHIMNEY	18	BLQ(LOQ:3.0)	52.6	BLQ(LOQ:0.2)	94	
	2 TPH FBD CHIMNEY	12	BLQ(LOQ:3.0)	24.9	BLQ(LOQ:0.2)	56	
	DG 1000KVA	179	BLQ(LOQ:3.0)	44.5	BLQ(LOQ:0.2)	93	

BDL- Below Detection Limit, D.L-Detection Limit,

\*\*\*END OF REPORT\*\*\*

For Chennai Testing Laboratory

Verified by

G MANIKANDAN

Page 1 of 1

Head Environment Division
t shall not be used to malign, defame and for any malicious purpose. (CHEMICAL)

The Report shall not be used to malign, defame and for any malicious purpose. (CHEMICAL)

The Report is meant only for sole use of the addressee to promote his/her own business.

A - Super 19, T.V.K. Industrial Estate, Guindy, Chennai - 600 032, Tamil Nadu - India

Phone: +91-44-2250 1757 | E-mail: chennaitesting@chennaitestinglab.com www.ctllabs.in



#### **TEST REPORT**

Cust	omer Name & Address	M/S. IREL(India) Limited., (A Govt of India Undertaking) Manavalakurichi-629 252,Kanyakumari District,Tamil Nadu.														
				T		S	AMPLE DE	TAILS								
	ole Description		ILLUMINATION April 2024- June 2024													
-	oled By		-	April 2024- June2024 Chennai Testing Laboratory Pvt. Ltd.,												
Jump	Month			Chemia Tes					Ma	v-24			Im	2.24		
	Pioner	0101041 (12	N 25 63	Apr-24 May-24 Jun-24 ILLUMINATION (In LUX)												
s.no	LOCATION	Minimum S of illumina Provided	tion to be	Day Time		Night	Night Time		Day Time		Night Time		Гime	Night Time		
	4	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	
1	BUNKER - MSP	15	-	18740	17400	208	146	11600	4640	215	153	10690	5270	172	128	
2	HUP YARD	15		3450	1027	125	93	2371	681	130	89	14380	6927	112	77	
3	TIPPER	50		396	265	283	337	280	195	318	356	296	202	265	312	
4	HUP YARD RAMP	10		118295	22486	255	143	31200	14500	236	158	52300	16678	219	147	
5	GUEST HOUSE ROAD	10		126495	27415	164	77	31482	14962	155	84	51475	16121	127	79	
6	MAIN GATE ENTRY	10		129718	28992	147	81	32378	15475	169	78	51782	16457	155	72	
7	SPILLAGE CLEANING OF MSP	50	-	1209	1100	176	84	405	208	156	81	240	131	136	65	
8	CONVEYORS -MSP BC 101	40	-	289	196	114	93	269	98	121	98	148	49	116	84	
9	CONVEYORS -MSP BC 102	40	-	3895	2089	269	142	342	133	276	154	428	136	253	132	
10	MSP-22 TPH FBD	50		3477	1625	186	135	1071	468	194	142	731	570	166	118	
11	MSP-MONAZITE SAND HEATER	50	-	279	154	308	184	168	140	316	191	174	136	259	164	
12	MSP-ILMENITE SHAFT DRIER	50	-	294	268	264	177	254	219	271	184	149	127	233	155	
13	MSP-GARNET SCREEN	50	-	325	257	283	165	357	188	294	173	298	162	281	174	
14	VALLIYAR PUMP HOUSE	40	-	210	140	78	52	372	193	69	50	94	69	64	48	
15	11 KV SUBSTATION	100	50	226	107	155	123	142	79	129	116	136	64	115	98	
16	DISPENSARY	50	-	365	194	202	141	239	156	198	136	161	128	174	129	
17	PEŖIYAVILLAI BEACH	30	-	127428	28327	288	510	32485	15326	265	480	53809	16270	232	465	
18	ELECTRICAL SECTION	100	50	825	519	247	175	601	254	239	168	651	327	215	141	
19	ZIRCON BAGGING	50		186	127	171	108	186	133	164	101	118	89	157	95	
20	SPIRAL DISTRIBUTOR	40		710	315	265	284	628	312	248	291	596	282	235	282	

For Chennai Testing Laborator

G. MANIKANDAN Head - Environment Division (CHEMICAL)



#### **TEST REPORT**

Custo	omer Name & Address			M/S. IREL(III (A Govt of Inc. Manavalakur	dia Underta		ri District.T	amil Nadu.							
				Pianavanakui	1011-02723		AMPLE DET								
Samp	le Description			ILLUMINATI	ON										
Samp	ling Period			July 24-Septe	mber 24										
Samp	led By			Chennai Test	ing Laborat	ory Pvt. Ltd.,									
	Monti	h			Jul	-24				g-24			Se	p-24	
s.no	LOCATION	Minimum Sta illuminati Provided(	on to be	Day 7	l'ime	Night	Time	Day '		ION (In LUX)		Day	<b>Time</b>	Night	Time
		Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical	Horizontal	Vertical
1	BUNKER - MSP	15	-	12557	5270	164	121	18515	10350	173	115	23878	18015	186	139
2	HUP YARD	15	-	16728	6927	123	75	2475	959	146	81	6325	2196	116	88
3	TIPPER	50	- 4	375	296	288	364	412	263	269	355	312	191	275	325
4	HUP YARD RAMP	10		48294	16678	226	158	91765	27328	310	169	88597	45725	268	157
5	GUEST HOUSE ROAD	10	-	47992	16121	135	74	96846	31425	128	66	89721	46881	173	81
6	MAIN GATE ENTRY	10	-	49728	16457	161	78	95607	30984	155	69	89552	46772	133	72
7	SPILLAGE CLEANING OF MSP	50		506	276	144	72	168	125	137	55	4102	2378	169	74
8	CONVEYORS -MSP BC 101	40	•	195	65	121	93	210	84	145	88	336	212	102	88
9	CONVEYORS -MSP BC 102	40	-	552	147	264	148	665	218	253	135	2728	1973	256	135
10	MSP-22 TPH FBD	50	-	752	366	180	125	288	245	172	118	589	241	173	121
11	MSP-MONAZITE SAND HEATER	50		191	164	288	177	186	123	265	153	301	168	315	202
12	MSP-ILMENITE SHAFT DRIER	50	-	207	179	256	149	165	118	229	137	385	242	248	191
13	MSP-GARNET SCREEN	50	-	325	144	294	183	274	169	312	194	328	296	237	144
14	VALLIYAR PUMP HOUSE	40		88	64	72	56	135	83	78	61	182	135	82	55
15	11 KV SUBSTATION	100	50	125	59	119	92	277	163	126	84	282	245	136	112
16	DISPENSARY	50		183	135	183	136	246	218	174	129	329	256	188	129
17	PERIYAVILLAI BEACH	30		46559	16270	265	512	97585	60378	248	497	91127	50265	273	438
18	ELECTRICAL SECTION	100	50	598	294	228	153	447	249	210	144	799	436	235	181
19	ZIRCON BAGGING	50		188	123	166	102	325	164	157	98	246	172	164	120
20	SPIRAL DISTRIBUTOR	40		553	296	247	305	716	315	264	317	772	341	276	298

\*\*\*END OF REPORT\*\*\*

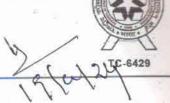
G. MANIKANDAN Head - Environment Division (CHEMICAL)



# ACCURACY ANALABS

## (NABL Accreditation Laboratory)

(An ISO 9001: 2015 Certified Laboratory)



#### CHEMICAL TEST REPORT

	WASTE	E WATER ANALYSIS	-	
Report No	TC642923000000011F	Report Date	15.04.2024	
	An and the second secon	Sample Ref. No.	AAL/WR/11/24-25	
Customer Name & Address:		Sample Description	STP Treated Water	
M/o Indian i	Rare Earths Limited,	Sample Drawn By	Customer	
	ent of India Undertaking)	Sample condition	Fit For Analysis	
	richi - 629 252.	Sample Collected Date	10.04.2024	
Kanyakuma		Quantity of Sample	2 Liters	
- 10 m		Sample Received on	11.04.2024	
		Test Commenced on	12.04.2024	
		Test Completed on	15.04.2024	

SI. No.	PARAMETER(s)	TEST METHOD	UNIT	TNPCB NORMS	RESULT
1	pH @25°C	IS 3025 Part 11:1983	180	5.5 to 9.0	3.11
2	Total Suspended Solids @105°C	IS 3025 Part 17:1984	mg/l	30	4.5
3	Chemical Oxygen Demand (COD)	IS 3025 Part 58 :2006	mg/l	100	43.5
4	Biological Oxygen Demand (BOD)@27°C for 3 days	IS 3025 Part 44 :1993	mg/l	20	2.8

Note: All above Parameters within the Acceptable Limits.

CHEMIST

OLNOIGUL A

\*\*\* End of Report\*\*\*

Page 1 of 1

AUTHORIZED SIGNATORY



## ACCUIRACY ANAILABS

## (NABL Accreditation Laboratory)

(An ISO 9001: 2015 Certified Laboratory)



TC-6429

#### CHEMICAL TEST REPORT

	WAST	E WATER ANALYSIS	
Report No	TC642923000000015F	Report Date	10.05.2024
		Sample Ref. No.	AAL/WR/15/24-25
Customer Name & Address:		Sample Description	STP Treated Water
M/s. Indian I	Rare Earths Limited,	Sample Drawn By	Customer
(A Government of India Undertaking)		Sample condition	Fit For Analysis
	ichi - 629 252.	Sample Collected Date	06.05.2024
Kanyakumari	(Dt).	Quantity of Sample	2 Liters 07.05.2024
99	N S	Sample Received on	
		Test Commenced on	07.05.2024
		Test Completed on	10.05.2024

SI. No.	PARAMETER(s)	TEST METHOD	UNIT	TNPCB NORMS	RESULT
1	pH @25°C	IS 3025 Part 11:1983	-	5.5 to 9.0	3.52
2	Total Suspended Solids @105°C	IS 3025 Part 17 :1984	mg/l	30	4.8
3	Chemical Oxygen Demand ( COD )	IS 3025 Part 58 :2006	mg/l	100	48.6
4	Biological Oxygen Demand (BOD)@27°C for 3 days	IS 3025 Part 44 :1993	mg/l	20	2.4

Note: All above Parameters within the Acceptable Limits.

CHEMIST

AUTHORIZED SIGNATORY

\*\*\* End of Report\*\*\*

Page 1 of 1



20/5/24

Head Office: No.7A, 17 Sri Sakthi Vinayagar Complex, Ramalakshmi Nagar Extn, Dindigul – 624 004 Mobile: +91 – 95895 54854, 99448 09484, E-mail: accuracyanalabs@gmail.com



## ACCURACY ANALABS

## (NABL Accreditation Laboratory)

(An ISO 9001: 2015 Certified Laboratory)



TC-6429

#### CHEMICAL TEST REPORT

	WAST	E WATER ANALYSIS		
Report No	TC64292300000042F	Report Date	10.06.2024	
Customer Name & Address:		Sample Ref. No.	AALWR/42/24-25	
		Sample Description	STP Treated Water	
M/s. Indian	Rare Earths Limited,	Sample Drawn By	Customer	
(A Governme	ent of India Undertaking)	Sample condition	Fit For Analysis	
Manavalakui	richi - <mark>629 252</mark> .	Sample Collected Date	05.06.2024	
Kanyakumar	i (Dt).	Quantity of Sample	2 Liters	
		Sample Received on	06.06.2024	
		Test Commenced on	07.06.2024	
		Test Completed on	10.06.2024	

SI, No.	PARAMETER(s)	TEST METHOD	UNIT	TNPCB NORMS	RESULT
1	pH @25°C	IS 3025 Part 11:1983	27	5.5 to 9.0	7.08
2	Total Suspended Solids @105°C	IS 3025 Part 17 :1984	mg/l	30	5.2
3	Chemical Oxygen Demand (COD)	IS 3025 Part 58 :2006	mg/l	100	48.9
4	Biological Oxygen Demand (BOD)@27 <sup>o</sup> C for 3 days	IS 3025 Part 44 :1993	mg/l	20	2.7

Note: All above Parameters within the Acceptable Limits.

1CHEMIST



AUTHORIZED SIGNATORY

Page 1 of 1

Head Office: No.7A, 17 Sri Sakthi Vinayagar Complex, Ramalakshmi Nagar Extn, Dindigul - 624 004

Mobile: +91 - 95895 54854, 99448 09484, E-mail: accuracyanalabs@gmail.com



## ACCURACY ANAILABS

## (NABL Accreditation Laboratory)

(An ISO 9001: 2015 Certified Laboratory)



TC-6429

#### CHEMICAL TEST REPORT

22017/24

	WAST	E WATER ANALYSIS	
Report No	TC6429230000000663F	Report Date	11.07.2024
		Sample Ref. No.	AAL/WR/63/24-25
Customer	Name & Address:	Sample Description	STP Treated Water
M/s. Indian	Rare Earths Limited,	Sample Drawn By	Customer
(A Governme	ent of India Undertaking)	Sample condition	Fit For Analysis
Manavalakur	richi - 629 252.	Sample Collected Date	08.07,2024
Kanyakumar	i (Dt).	Quantity of Sample	2 Liters
		Sample Received on	09.07.2024
		Test Commenced on	09.07.2024
		Test Completed on	11.07.2024

SI. No.	PARAMETER(s)	TEST METHOD	UNIT	TNPCB NORMS	RESULT
1	pH @25 <sup>0</sup> C	IS 3025 Part 11:1983	=	5.5 to 9.0	7.83
2	Total Suspended Solids @105°C	IS 3025 Part 17 :1984	mg/l	30	6.4
3	Chemical Oxygen Demand ( COD )	IS 3025 Part 58 :2006	mg/l	100	38.7
4	Biological Oxygen Demand (BOD)@27°C for 3 days	IS 3025 Part 44 .1993	mg/l	20	4.40

Note: All above Parameters within the Acceptable Limits.

CHEMIST



Page 1 of 1

AUTHORIZED SIGNATORY

Head Office: No.7A, 17 Sri Sakthi Vinayagar Complex, Ramalakshmi Nagar Extn, Dindigul – 624 004 Mobile: +91 – 95895 54854, 99448 09484, E-mail: accuracyanalabs@gmail.com



# RACY ANALABS

(NABL Accreditation Laboratory)

(An ISO 9001: 2015 Certified Laboratory)



### CHEMICAL TEST REPORT

	WASTE	WATER ANALYSIS	
Report No	TC642924000000089F	Report Date	12.08.2024
Report No		Sample Ref. No.	AAL/WR/89/24-25
Customer N	lame & Address:	Sample Description	STP Treated Water
M/a Indian	Rare Earths Limited,	Sample Drawn By	Customer
	ent of India Undertaking)	Sample condition	Fit For Analysis
A Comment	richi - 629 252.	Sample Collected Date	07.08.2024
Kanyakuma		Quantity of Sample	2 Liters
		Sample Received on	08.08.2024
		Test Commenced on	08.08.2024
	Test Comple		12.08.2024

SI. No.	PARAMETER(s)	TEST METHOD	UNIT	NORMS	RESULT
1	pH @25°C	IS 3025 Part 11 :1983		5.5 to 9.0	7.30
2	Total Suspended Solids @105°C	IS 3025 Part 17 :1984	mg/l	30	5.9
3	Chemical Oxygen Demand (COD)	IS 3025 Part 58 :2006	mg/l	100	32.5
4	Biological Oxygen Demand (BOD)@27°C for 3 days	IS 3025 Part 44 :1993	mg/l	20	7,40

Note: All above Parameters within the Acceptable Limits.

End of Report\*\*\*

Page 1 of 1

AUTHORIZED SIGNATORY



# ACCURACY ANALABS

## (NABL Accreditation Laboratory)

(An ISO 9001; 2015 Certified Laboratory)



TC-6429

#### CHEMICAL TEST REPORT

3 24/9/24

	WASTE	WATER ANALYSIS	
Report No	TC642924000000109F	Report Date	16.09.2024
76 K 169	CA 10 1806	Sample Ref. No.	AAL/WR/109/24-25
Customer N	ame & Address:	Sample Description	STP Treated Water
M/s. Indian I	Rare Earths Limited,	Sample Drawn By	Customer
(A Governme	ent of India Undertaking)	Sample condition	Fit For Analysis
Manavalakur	ichi - 629 252.	Sample Collected Date	11.09.2024
Kanyakumar	i (Dt).	Quantity of Sample	2 Liters
	152	Sample Received on	12.09.2024
		Test Commenced on	12.09.2024
		Test Completed on	16.09.2024

SI. No.	PARAMETER(s)	TEST METHOD	UNIT	TNPCB NORMS	RESULT
1	pH @25°C	IS 3025 Part 11 :1983		5.5 to 9.0	7.68
2	Total Suspended Solids @105°C	IS 3025 Part 17 :1984	mg/l	30	6.8
3	Chemical Oxygen Demand ( COD )	IS 3025 Part 58 :2006	mg/l	100	14.5
4	Biological Oxygen Demand (BOD)@27°C for 3 days	IS 3025 Part 44 :1993	mg/l	20	7.89

Note: All above Parameters within the Acceptable Limits.

CHEMIST

DINDIGUL A End of Report

Page 1 of 1

AUTHORIZED SIGNATORY

Head Office: No.7A, 17 Sri Sakthi Vinayagar Complex, Ramalakshmi Nagar Extn, Dindigul - 624 004

Mobile: +91 - 95895 54854, 99448 09484, E-mail: accuracyanalabs@gmail.com



#### **TEST REPORT**

		M/S. IREL(India) Limited.,					
CUSTOME	R NAME:	(A Govt of India Undertaking) Manavalakurichi-629 252.  Kanyakumari District, Tamil Nadu.  IREL Guest House					
LOCATION	l:						
Sampling	Period	April 24 & August 24					
Sample De	escription By Customer	Open Well Water					
S.No	PARAMETERS	UNITS	MON	NTH			
5.NO	PARAMETERS	UNITS	Apr-24	Aug-24			
1	Colour	HU	2	2			
2	Odour	22	Agreeable	Agreeable			
3	Taste		Agreeable	Agreeable			
4	Turbidity	NTU	< 1	<1			
5	pH @ 25°C	•	7.8	7.2			
6	Total Hardness as CaCO <sub>3</sub>	mg/l	261	315			
7	Iron as Fe	mg/l	0.05	0.03			
8	Chloride as Cl	mg/l	87	82			
9	Free Residual Chlorine	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
10	Fluoride as F	mg/l	0.10	0.11			
11	Total Dissolved Solids	mg/l	474	126			
12	Calcium as Ca	mg/l	65	13			
13	Magnesium as Mg	mg/l	24	4			
14	Sulphate as SO <sub>4</sub>	mg/l	43	4			
15	Nitrate as NO <sub>3</sub>	mg/l	7.9	2.3			
16	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
17	Cyanide as CN	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
18	Anionic detergent as MBAS	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
19	Total Alkalinity as CaCO <sub>3</sub>	mg/l	219	45			
20	Boron as B	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
21	Copper as Cu	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
22	Manganese as Mn	mg/l	BDL (DL:0.01)	0.02			
23	Mercury as Hg	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
24	Cadmium as Cd	mg/l	BDL(DL:0.002)	BDL(DL:0.002)			
25	Selenium as Se	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
26	Total Arsenic as As	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
27	Lead as Pb	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
28	Zinc as Zn	mg/l	BDL(DL:0.08)	BDL(DL:0.08)			
29	Aluminium as Al	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
30	Mineral oil	mg/l	Absent	Absent			
31	Total Suspended Solids	mg/l	< 2	< 2			
32	Biological Oxygen Demand		- 2	- 9			
32	(BOD 3 days at 27°C)	mg/l	< 2	< 2			
33	Chemical Oxygen Demand (COD)	nıg/l	< 4	< 4			
34	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
35	Dissolved Oxygen	mg/l	6.9	7.1			
36	Depth of Water	ft	8.6	7.9			
Microbio							
37	Total Coliform	Per 100ml	Absent	Absent			

BDL - Below Detection Limit; DL - Detection Limit

\*\*\*END OF REPORT\*\*\*

For Chennai Testing Laboratory Pvt ltd

Authorised Signatory

A. RAJKUMAR Head - Water & Soil Division (CHEMICAL)



#### **TEST REPORT**

USTOME	R NAME:	M/S. IREL(India) Limited., (A Govt of India Undertaking) Manavalakurichi-629 252.					
		Kanyakumari District, Tamil Nadu. Chinna Vilai April 24 & August 24 Open Well Water					
OCATION	l:						
Sampling	Period						
Sample De	escription By Customer						
CN DADAMETERS		UNITS MONTH					
S.No	PARAMETERS	UNIIS	Apr-24	Aug-24			
1	Colour	HU	2	2			
2	Odour		Agreeable	Agreeable			
3	Taste		Agreeable	Agreeable			
4	Turbidity	NTU	<1	<1			
5	pH @ 25°C		7.6	7.1			
6	Total Hardness as CaCO <sub>3</sub>	mg/l	293	313			
7	Iron as Fe	mg/l	0.04	0.06			
8	Chloride as Cl	mg/l	67	112			
9	Free Residual Chlorine	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
10	Fluoride as F	mg/l	0.11	0.13			
11	Total Dissolved Solids	mg/l	490	582			
12	Calcium as Ca	mg/l	73	94			
13	Magnesium as Mg	mg/l	27	19			
14	Sulphate as SO <sub>4</sub>	mg/l	30	17			
15	Nitrate as NO <sub>3</sub>	mg/l	7.8	7.4			
16	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
17	Cyanide as CN	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
18	Anionic detergent as MBAS	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
19	Total Alkalinity as CaCO <sub>3</sub>	mg/l	280	281			
20	Boron as B	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
21	Copper as Cu	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
22	Manganese as Mn	mg/l	BDL (DL:0.01)	BDL (DL:0.01)			
23	Mercury as Hg	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
24	Cadmium as Cd	mg/l	BDL(DL:0.002)	BDL(DL:0.002)			
25	Selenium as Se	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
26	Total Arsenic as As	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
27	Lead as Pb	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
28	Zinc as Zn	mg/l	BDL(DL:0.08)	BDL(DL:0.08)			
29	Aluminium as Al	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
30	Mineral oil	mg/l	Absent	Absent			
31	Total Suspended Solids	mg/l	2	< 2			
32	Biological Oxygen Demand	mg/l	< 2	< 2			
5-4-9744	(BOD 3 days at 27°C)	mg/i		```			
33	Chemical Oxygen Demand (COD)	mg/l	< 4	< 4			
34	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
35	Dissolved Oxygen	mg/l	7.3	6.9			
36	Depth of Water	ft	8.4	6.2			
Microbio			3700				
37	Total Coliform	Per 100ml	Absent	. Absent			

BDL - Below Detection Limit; DL - Detection Limit

\*\*\*END OF REPORT\*\*\*

of furthmin

For Chennai Testing Laboratory Pvt ltd

Authorised Signatory

Page 1 of 1

A. RAJKUMAR
Head - Water & Soil Division
(CHEMICAL)



#### **TEST REPORT**

SUSTOMER NAME:		M/S. IREL(India) Limited., (A Govt of India Undertaking) Manavalakurichi-629 252. Kanyakumari District, Tamil Nadu.					
OCATION	I:)	Thattan Vilai  April 24 & August 24					
Sampling							
		Open Well Water					
Sample Description By Customer		open wen water Month					
S.No	PARAMETERS	UNITS	Apr-24	Aug-24			
1	Colour	HU	2	2			
2	Odour	-	Agreeable	Agreeable			
3	Taste	-	Agreeable	Agreeable			
4	Turbidity	NTU	<1	<1			
5	pH @ 25°C	-	8.2	6.7			
6	Total Hardness as CaCO <sub>3</sub>	mg/l	163	141			
7	Iron as Fe	mg/l	0.06	0.03			
8	Chloride as Cl	mg/l	94	105			
9	Free Residual Chlorine	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
10	Fluoride as F	mg/l	0.13	0.12			
11	Total Dissolved Solids	mg/l	430	454			
12	Calcium as Ca	mg/l	49	40			
13	Magnesium as Mg	mg/l	10	10			
14	Sulphate as SO <sub>4</sub>	mg/l	64	53			
15	Nitrate as NO <sub>3</sub>	mg/l	6.7	6.4			
16	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
17	Cyanide as CN	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
18	Anionic detergent as MBAS	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
19	Total Alkalinity as CaCO <sub>3</sub>	mg/l	116	145			
20	Boron as B	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
21	Copper as Cu	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
22	Manganese as Mn	mg/l	BDL (DL:0.01)	BDL (DL:0.01)			
23	Mercury as Hg	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
24	Cadmium as Cd	mg/l	BDL(DL:0.002)	BDL(DL:0.002)			
25	Selenium as Se	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
26	Total Arsenic as As	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
27	Lead as Pb	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
28	Zinc as Zn	mg/l	BDL(DL:0.08)	BDL(DL:0.08)			
29	Aluminium as Al	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
30	Mineral oil	mg/l	Absent	Absent			
31	Total Suspended Solids	mg/l	< 2	< 2			
32	Biological Oxygen Demand (BOD 3 days at 27°C)	mg/l	< 2	< 2			
33	Chemical Oxygen Demand (COD)	mg/l	< 4	< 4			
34	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
35	Dissolved Oxygen	mg/l	7.2	7.1			
36	Depth of Water	ft	7.8	5.6			
Microbio	ology:						
37	Total Coliform	Per 100ml	Absent	. Absent			

BDL - Below Detection Limit; DL - Detection Limit

\*\*\*END OF REPORT\*\*\*

For Chennai Testing Laboratory Pvt ltd

Page 1 of 1

of whomis

A. RAJKUMAR
Head - Water & Soil Division
(CHEMICAL)

Authorised Signatory

The Report shall not be used to malign, defame and for any malicious purpose.

The Report is meant only for sole use of the addressee to promote his/her own business.

A - Super 19, T.V.K. Industrial Estate, Guindy, Chennai - 600 032, Tamil Nadu - India

Phone: +91-44-2250 1757 | E-mail: chennaitesting@chennaitestinglab.com www.ctllabs.in



#### **TEST REPORT**

	R NAME:	M/S. IREL(India) Limited.,  (A Govt of India Undertaking) Manavalakurichi-629 252.  Kanyakumari District, Tamil Nadu.  Panan Vilai					
OCATION		Total Control					
Sampling	Period	April 24 & August 24  Open Well Water					
Sample De	escription By Customer						
S.No	PARAMETERS	UNITS	MON	TH			
2.100	PARAMETERS	UNITS	Apr-24	Aug-24			
1	Colour	HU	2	2			
2	Odour	//-	Agreeable	Agreeable			
3	Taste		Agreeable	Agreeable			
4	Turbidity	NTU	< 1	2			
5	pH @ 25°C	•	8.1	6.7			
6	Total Hardness as CaCO <sub>3</sub>	mg/l	446	277			
7	Iron as Fe	mg/l	0.07	0.27			
8	Chloride as Cl	mg/l	480	333			
9	Free Residual Chlorine	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
10	Fluoride as F	mg/l	0.10	0.23			
11	Total Dissolved Solids	mg/l	1130	850			
12	Calcium as Ca	mg/l	154	83			
13	Magnesium as Mg	mg/l	15	17			
14	Sulphate as SO <sub>4</sub>	mg/l	27	32			
15	Nitrate as NO <sub>3</sub>	mg/l	16	9.8			
16	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
17	Cyanide as CN	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
18	Anionic detergent as MBAS	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
19	Total Alkalinity as CaCO <sub>3</sub>	mg/l	108	124			
20	Boron as B	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
21	Copper as Cu	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
22	Manganese as Mn	mg/l	0.04	0.03			
23	Mercury as Hg	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
24	Cadmium as Cd	mg/l	BDL(DL:0.002)	BDL(DL:0.002)			
25	Selenium as Se	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
26	Total Arsenic as As	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
27	Lead as Pb	mg/l	BDL(DL:0.005)	BDL(DL:0.005)			
28	Zinc as Zn	mg/l	BDL(DL:0.08)	BDL(DL:0.08)			
29	Aluminium as Al	mg/l	BDL(DL:0.02)	BDL(DL:0.02)			
30	Mineral oil	mg/l	Absent	Absent			
31	Total Suspended Solids	mg/l	< 2	6			
32	Biological Oxygen Demand (BOD 3 days at 27°C)	mg/l	< 2	< 2			
33	Chemical Oxygen Demand (COD)	mg/l	< 4	< 4			
34	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
35	Dissolved Oxygen	mg/l	6.9	7.2			
36	Depth of Water	ft	8.9	7.1			
Microbio							
37	Total Coliform	Per 100ml	Absent	<ul> <li>Absent</li> </ul>			

BDL - Below Detection Limit; DL - Detection Limit

\*\*\*END OF REPORT\*\*\*

For Chennai Testing Laboratory Pvt ltd

Difficultiming

A. RAJKUMAR
Head - Water & Soil Division
(CHEMICAL)



#### **TEST REPORT**

CUSTOMER NAME :		M/S. IREL(India) Limited., (A Govt of India Undertaking) Manavalakurichi-629 252.  Kanyakumari District, Tamil Nadu.  Kootumangalam					
- Committee of the Comm		April 24 & August 24 Open Well Water					
ampling	Period						
ample De	escription By Customer						
S.No	PARAMETERS	UNITS	MON				
5.110		1228218848	Apr-24	Aug-24			
1	Colour	HU	2	2			
2	Odour	-	Agreeable	Agreeable			
3	Taste	-	Agreeable	Agreeable			
4	Turbidity	NTU	<1	4			
5	pH @ 25°C	-	7.9	6.6			
6	Total Hardness as CaCO <sub>3</sub>	mg/l	48	146			
7	Iron as Fe	mg/l	0.04	0.26			
8	Chloride as Cl	mg/l	64	95 PDI (DI 0.1)			
9	Free Residual Chlorine	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
10	Fluoride as F	mg/l	BDL(DL:0.1)	0.22			
11	Total Dissolved Solids	mg/l	190	382 47			
12	Calcium as Ca	mg/l	11	7			
13	Magnesium as Mg	mg/l	5				
14	Sulphate as SO <sub>4</sub>	mg/l	13 3.6	25 5.9			
15	Nitrate as NO <sub>3</sub>	mg/l					
16	Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	mg/l	BDL(DL:0.001)	BDL(DL:0.001) BDL(DL:0.01)			
17	Cyanide as CN	mg/l	BDL(DL:0.01)				
18	Anionic detergent as MBAS	mg/l	BDL(DL:0.1) 29	BDL(DL:0.1)			
19	Total Alkalinity as CaCO <sub>3</sub>	mg/l		111			
20	Boron as B	mg/l	BDL(DL:0.1)	BDL(DL:0.1)			
21	Copper as Cu	mg/l	BDL(DL:0.02)	BDL(DL:0.02) 0.02			
22	Manganese as Mn	mg/l	BDL (DL:0.01)	BDL(DL:0.001)			
23	Mercury as Hg	mg/l	BDL(DL:0.001)	BDL(DL:0.001)			
24	Cadmium as Cd	mg/l	BDL(DL:0.002)				
25 26	Selenium as Se	mg/l	BDL(DL:0.005) BDL(DL:0.001)	BDL(DL:0.005) BDL(DL:0.001)			
26	Total Arsenic as As	mg/l	BDL(DL:0.001)  BDL(DL:0.005)	BDL(DL:0.001)			
28	Lead as Pb Zinc as Zn	mg/l mg/l	BDL(DL:0.005)	BDL(DL:0.003)			
29	Aluminium as Al	mg/l	BDL(DL:0.08)  BDL(DL:0.02)	BDL(DL:0.08)			
30	Mineral oil	mg/l	Absent	Absent			
31	Total Suspended Solids	mg/l	< 2	12			
	Biological Oxygen Demand			****			
32	(BOD 3 days at 27°C)	mg/l	< 2	< 2			
33	Chemical Oxygen Demand (COD)	mg/l	< 4	< 4			
34	Hexavalent Chromium as Cr <sup>6+</sup>	mg/l	BDL(DL:0.01)	BDL(DL:0.01)			
35	Dissolved Oxygen	mg/l	7.0	6.9			
36	Depth of Water	ft	7.6	4.1			
licrobic				Marine 1988			
37	Total Coliform	Per 100ml	Absent	. Absent			

BDL - Below Detection Limit; DL - Detection Limit

\*\*\*END OF REPORT\*\*\*

St. Custimining

For Chennai Testing Laboratory Pvt ltd

Authorised Signatury
Page 1 of 1

A. RAJKUMAR
Head - Water & Soil Division
(CHEMICAL)



#### **TEST REPORT**

Customer	Name & Address	M/S. IREL(India) L (A Govt of India Und Manavalakurichi-62		District,Tamil Nadu.		
			MPLE DETAILS			
Sample De	scription	Noise Monitoring				
Sampled B	dy	Chennai Testing Lal	oratory Pvt. Ltd.,			
Sampling I	Period	April 2024 & July 20	)24			
Sampling l	Method	CTL/SOP//INS/035				
				L dB (A)Leq		
SL.NO	LOCATION	Day Noise	r-24 Night Noise	Day Noise	l-24 Night Noise	Remarks
I-MINERAL	L SEPARATION PLANT (MSP)	Day Noise	Night Noise	Day Noise	Hight Hoise	
1	Zircon Section	81.4	80.0	84.3	81.2	Ear Muff/ EarPlug is to be used
2	22 TPH FBD Control Cabin	69.7	68.3	68.8	67.3	-
3	Rutile Section -Bagging Area	83.1	81.6	83.7	82.5	Ear Muff/ EarPlug is to be used
4	Zircon Section - Final Air Tables	83.8	82.5	86.0	84.9	Ear Muff/ EarPlug is to be used
5	Zircon Section - Primary Air Tables	86.3	85.7	86.1	85.1	Ear Muff/ EarPlug is to be used
6	Shift Incharge Cabin	65.7	64.9	64.0	62.6	-
7	2 TPH FBD Control Cabin	78.1	75.2	74.9	73.8	Ear Muff/ EarPlug is to be used
8	Air Tables in the Zircon Wet	81.4	78.6	84.5	83.7	Ear Muff/ EarPlug is to be used
9		82.2	81.3	78.5	77.3	Ear Muff/ EarPlug is to be used
-	Zircon Bagging Area			80.0	78.8	Ear Muff/ EarPlug is to be used
10	Garnet Final Collecting Area	84.1	82.4			
11	Monozite Section	86.7	84.3	81.6	80.9	Ear Muff/ EarPlug is to be used
12	Generator Operator Cabin	56.1	54.2	55.9	52.5	
II- HUP		T ((a)			616	
13	Operator Control Cabin - 1st Floor	66.8	64.9	65.5	64.6	
14	Bunker Area	81.2	80.6	75.5	72.8	Ear Muff/ EarPlug is to be used
15	Shift Incharge Cabin 2nd Floor	64.8	61.5	64.5	63.1	
III- PUMP		1			T	_
16	Pump House Operator Cabin Inside	68.6	66.2	66.3	65.7	-
17	Pump House Operator Cabin Outside	78.3	72.9	76.8	74.6	1
IV-OUT SI	DE PLANT					
18	Near Electrical Work shop	64.8	49.7	58.5	50.7	•
19	Housing Complex (Nr Water Tank)	46.7	42.5	47.5	43.5	•
20	Guest House	45.3	41.8	47.6	42.1	-
V-HEM MA	ACHINARY		28			
21	Front End Loader Inside Cabin (TN69 BD 3646)	87.4	86.5	77.8	77.3	Ear Muff/ EarPlug is to be used
22	Dipper (TN 18 AQ 2777)	78.3	76.2	78.3	77.1	
23	Excavator (JS 205LC)	88.9	82.7	81.6	81.2	Ear Muff/ EarPlug is to be used
VI- MININ	G SITES					
24	Periavilai Beach	66.1	64.9	64.6	66.3	
25	Chinnavilai Beach	67.5	65.3	65.1	67.1	
26	Sea Side	66.8	67.3	66.2	68.2	
27	Front Entrance (North)	62.5	55.8	62.2	56.9	
28	East Side of IREL	49.7	48.6	49.3	44.8	4
29	South Side of IREL	66.6	67.4	66.8	68.3	
30	West Side of IREL	64.9	63.5	65.0	67.9	

\*\*\*END OF REPORT\*\*\*

AL Verified by

For Chennai Testing Laborator

Authorized Signatory

Page 1 of 1

G. MANIKANDAN
Head - Environment Division
(CHEMICAL)



## TAMILNADU WATER SUPPLY AND DRAINAGE BOARD

#### DISTRICT WATER TESTING LABORATORY

Asaripallam Medical College Road, Post Office Upstair, Asaripallam - 629201

Phone: 04652 - 238315

E-mail:jwalabngl@gmail.com



CONTRACTOR OF STREET	Company of the Compan	
TECT	REPOR	٠-
1 - 3	KERLIK	

Doc.No: DWTL/FORM/7.8/01

Test Report No: TR/2024/48369, 48371, 48373	Report Issue Date :	22.04.2024
Invoice Details: 10372/Dt.12.04.2024/Rs.4,956/-		

Customer Name & Address Contact No / Email.ID	: IREL (India) Limited, Manavalakurichi Post – 629 252 Kanyakumari District
Sample Name	: Water
Sample Description	: 1) Bore water, (2) Bore water, (3) Well water
Sample Submitted by	: IREL (India) Limited
cation & Date	<ul> <li>1) Drinking water tap @ Mechanical workshop</li> <li>2) Drinking water tap @ Dispensary</li> <li>3) Drinking water tap @ VTC well water tap</li> </ul>
Quantity of sample Received	2 Litres
Sample Container	: PT Cane
Sample Condition on Receipt	: Good
Sample Received On	: 12.04.2024
Test Commenced on	12.04.2024
Test Completed on	: 22.04.2024
Environmental Condition	: 24.5 <sup>0</sup> C

					Result	Specification as per IS 10500 : 2012		
S.No	Parameters	Test Method	Unit	48369	48371	48373	Acceptable Limit	Permissible Limit in the absence of alternate source
1	pH	IS 3025 Part 11-1983	-	7.24	6.91	6.61	6.5-8.5	6.5-8.5
5	Total Hardness as CaCO3	1S 3025 Part 21-20009	mg/L	248	176	276	200	600
3	Total Alkalinity	IS 3025-Part 23-1986	mg/L	208	172	208	200	600
4	Chloride as Cl	IS 3025-Part 32-1988	mg/L	98	146	116	250	1000
5	Sulphate as S()4	IS 3025-Part 24-1986	mg/L	7	13	7	200	400
6	Nitrate as NO <sub>3</sub>	APHA 23rd Edition 2017–4500–NO3 B	mg/L	<2	<2	<2	45	45
7	Fluoride as F	APHA 23rd Edition 2017 - 4500- F-D	mg/L	0.2	0.2	0.2	1.0	1.5

Authorised Signatory

B.Hari Govind - Assistant Executive Engineer

#### Note:

The test results relate only to the items tested.

The test report shall not be reproduced anywhere except in full and in the same format without the permission of the laboratory. Unless informed by customer, the test items will not be retained for more than 15 days from the date of issue of the test report.

4. The Result apply to the sample as Received.

Townson A Town Physical Co.	DOMESTIC CONTROL OF THE PARTY O		-		
Issue No./Date	01/01.10.2021	Amend, No/ Date	00/	Davis No.	1 - 6 5
		Timena. 110/ Date	00/	Page No	1 01 2

## TAMILNADU WATER SUPPLY AND DRAINAGE BOARD

## DISTRICT WATER TESTING LABORATORY

Asaripallam Medical College Road, Post Office Upstair, Asaripallam - 629201

Phone: 04652 - 238315

E-mail:jwalabngl@gmail.com

TEST REPORT

Doc.No: DWTL/FORM/7.8/01

Test Report No: 48369-48374

Report Issue Date:

22.04.2024

Invoice Details: 10372/ Dt.12.04.2024/Rs.4,956/-

S.No	Parameters	Test Method	Unit	Result		p	cation as er 10 : 2012	
1.	rippearance	Physical observation	+	Clear	Clear	Clear		
9	Cotour	APHA 23rd Edition 2017 4500 H+B	Hazen	Colourles	Colourles	Colourless	Agreeabl	Agreeabl
10	Odour	1S 3025 Part 5 : 1983	224	None	None	None	e	e
11	Turbidity	APHA 23rd Edition 2017 - 2130 B	NTU	0	0	0	1	5
12	Total Dissolved Solids	APHA 23rd Edition 2017 – 2540 C	mg/L	474	570	523	500	2000
13	Conductivity	APHA 23rd Edition 2017 – 2510 B	μS/cm	719	864	793	2	2000
14	P - Alkalinity	IS 3025-Part 23-1983	mg/L	0	0	0		
15	Calcium	APHA 23rd Edition 2017 – 3500 Ca B	mg/L	48	34	76	75	200
16	Magnesium	APHA 23rd Edition 2017– 3500 Mg B	mg/L	0	0	0	30	100
17	Sodium	APHA 23rd Edition 2017 – 3500 Na B	mg/L	-			-	-
18	Potessium	APHA 23rd Edition 2017 – 3500 K B	mg/L	=				
19	Iron	APHA 23rd Edition 2017– 3500 Fe B	mg/L	0.12	0.24	0.12	0.3	1
20	Manganese	APHA 23rd Edition 2017 – 3500 Mn B	mg/L	0.00	0.00	0.00	0.1	0.3
21	Ammonia	APHA 17th Edition-1989– 4500 NH3C	mg/L	0.08	0.08	0.12	0.5	0.5
22	Nitrite as NO <sub>2</sub>	APHA 23rd Edition 2017– 4500-NO2 B	mg/L	0.04	0.01	0.04		-
23	Total Phosphate as PO4	APHA 23rd Edition 2017 – 4500 P- D	mg/L	0.05	0.30	0.05		
24	Tidys	APHA 23rd Edition 2017 – 4500 O - B	mg/L	0.20	0.36	0.20		-
25	Residual Chlorine as RC	IS / APHA	mg/L	0	0	0	0.2	0.2
				48370	48372	48374	V-Z	U.Z
26	Fescal Coliform	IS / APHA	CFU / 100 ml	0	0	0.	0	0

Remarks: The above water sample confirmed to IS 10500-2012. Drinking water specification with respect to above tested parameters. The water is chemically potable and Bacteriologically safe

.....End of the report......

B.Hari Govind - Assistant Executive Engineer

#### Note:

- The test results relate only to the items tested.
- The test report shall not be reproduced anywhere except in full and in the same format without the permission of the laboratory.
- 3. Unless informed by customer, the test items will not be retained for more than 15 days from the date of issue of the test report. 4. The Result apply to the sample as Received.

Issue No./Date	01/01.10.2021	A 1 M / / N		16.	
	01/01/10/2021	Amend. No/ Date	00/	Page No	2 of 2
				1	4 U1 Z

## TAMIL NADU WATER SUPPLY AND DRAINAGE BOARD

#### DISTRICT WATER TESTING LABORATORY

Asaripallam Medical College Road, Post Office Upstair, Asaripallam - 629201

Phone: 04652 - 238315

E-mail:jwalabngl@gmail.com

#### **TEST REPORT**

Doc.No: DWTL/FORM/7.8/01

Test Report No: TR/2024/ 49060, 49062, 49064

Report Issue Date:

02.08.2024

Invoice Details: 10538/Dt.25.07.2024/Rs.4,956/-

Customer Name & Address Contact No / Email.ID	: IREL (India) Limited, Manavalakurichi Post, Kanyakumari District – 629 252.
Sample Name .	: Water
Sample Description	Drinking water – Bore water
Sample Submitted by	: The Assistant Executive Engineer
Location & Date	: (1) Drinking water tap @ MSP (2) Drinking water tap @ Canteen (3) Drinking water tap @ Admin. Office
Quantity of sample Received	: 2 Litres
Sample Container	: PT Cane
Sample Condition on Receipt	: Good
Sample Received On	: 25.07.2024
Test Commenced on	: 25.07.2024
Test Completed on	: 02.08.2024
Environmental Condition	: 24.5 <sup>0</sup> C

CI.	*				Result		Specification as per IS 10500 : 2012	
SI. No.	Parameters	Test Method	Unit	49060	49062	49064	Acceptable Limit	Permissible Limit in the absence of alternate source
1	pH	IS 3025 Part 11-2022	-	6.56	7.43	6.94	6.5-8.5	6.5-8.5
2	Total Hardness as CaCO3	IS 3025 Part 21-2009(RA 2019)	mg/L	. 8	209	167	200	600
3	Total Alkalinity	IS 3025-Part 23-2023	mg/L	16	264	136	200	600
4	. Chloride as Cl	IS 3025-Part 32-1988(RA 2019)	mg/l,	9	61	34	250	1000
5	Sulphate as SO4	IS 3025-Part 24- 2022(Turbidity Method)	mg/L,	<5	12	9	200	400
6	Nitrate as NO <sub>3</sub>	APHA 24th Edition 2023–4500 –NO3 B	mg/L	<2	3	<2	45	45
7	Fiuoride as F	APHA 24th Edition 2023 - 4500- F-D	mg/L	0.2	0.3	0.2	1.0	1.5

Remarks: The above water sample confirmed to IS 10500-2012. Drinking water specification with respect to above tested parameters.

> Reviewed & Authorised Signatory B.Hari Govind - Assistant Executive Engineer

- 1. The test results relate only to the items tested.
- 2. The test report shall not be reproduced anywhere except in full and in the same format without the permission of the laboratory.
- 3. The test items will not be retained for more than 15 days from the date of issue of the test report.

4. The Resu	it apply to	o the sample a	as Received.
		1	The second second

Issue No./Date	01/01.10.2021	Amend. No/ Date	02.01.2024	Page No	1 of 1
				L	



#### TAMILNADU WATER SUPPLY AND DRAINAGE BOARD

#### DISTRICT WATER TESTING LABORATORY

Asaripallam Medical College Road, Post Office Upstair, Asaripallam - 629201

Phone: 04652 - 238315

E-mail:jwalabngl@gmail.com

02.08.2024

**TEST REPORT** Doc.No: DWTL/FORM/7.8/01 Report Issue Date:

Invoice Details: 10538/ Dt.25.07.2024/Rs.4,956/-

Test Report No: 49060-49065

SL. No.	Parameters	Test Method	Unit		Result		A59	ation as er 0 : 2012
8	Appearance	Physical observation	1983	Clear	Clear	Clear	14	1-
9	Colour	APHA 23rd Edition 2017 4500 H+B	Hazen	Colourles s	Colourles	Colourless	Agreeabl e	Agreeab
10	Odour	IS 3025 Part 5: 1983	**	None	None	None	- 4	14
11	Turbidity	APHA 23rd Edition 2017 - 2130 B	NTU	0	0	0	1	5
12	Total Dissolved Solids	APHA 23rd Edition 2017 – 2540 C	mg/L	27	460	227	500	2000
13	Conductivity	APHA 23rd Edition 2017 - 2510 B	μS/cm	40	699	344		(4)
14	P - Alkalinity	IS 3025-Part 23-1983	mg/L	0	0	0	9	141
(3	Calcium	APHA 23rd Edition 2017 - 3500 Ca B	mg/L	2	38	28	75	200
16	Magnesium	APHA 23rd Edition 2017– 3500 Mg B	mg/L	0	11	9	30	100
17	Sodium	APHA 23rd Edition 2017 – 3500 Na B	mg/L	1 2	•	87/	2	-
18	Potassium	APHA 23rd Edition 2017 - 3500 K B	mg/L		2	923	9	- 2
19	Iron	APHA 23rd Edition 2017– 3500 Fe B	mg/L	0.12	0.12	0.12	0.3	1
20	Manganese	APHA 23rd Edition 2017 – 3500 Mn B	mg/L	0.00	0.00	0.00	0.1	0.3
21	Ammonia	APHA 17th Edition-1989- 4500 NH3C	mg/L	0.04	0,04	0.08	0.5	0.5
22	Nitrite as NO <sub>2</sub>	APHA 23rd Edition 2017– 4500-NO2 B	mg/L	0.01	0.01	0.01		_ =
23	Total Phosphate as P.O4	APHA 23rd Edition 2017 – 4500 P- D	mg/L	0.05	0.10	0.05	-	3 ,
24	Tidys	APHA 23rd Edition 2017 – 4500 O - B	mg/L	0.26	0.28	0.32	8	3
25	Residual Chlorine as RC	IS / APHA	mg/L	0	0	0	0.2	0.2
				49061	49063	49065		
26	Feacal Coliform	IS / APHA	CFU / 100 ml	0	0	0	0	0

Remarks: The above water sample confirmed to IS 10500-2012. Drinking water specification with respect to above · tested parameters. The water is chemically potable and bacteriologically safe.

....End of the report.....

Reviewed & Authorised Signatory B.Hari Govind - Assistant Executive Engineer

#### Note:

- 1. The test results relate only to the items tested.
- 2. The test report shall not be reproduced anywhere except in full and in the same format without the permission of the laboratory.
- 3. The test items will not be retained for more than 15 days from the date of issue of the test report.
- 4. The Result apply to the sample as Received.

Issue No./Date 01/01.10,2021 Amend. No/ Date 02.01.2024 Page No 2 of 1







(Formerly Indian Rare Earths Limited)

(भारत सरकार का उपक्रम)

(A Govt. of India Undertaking)

CIN: U15100MH1950GOI008187, Website: www.irel.co.in

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Company





#### Details of Plantation/ Green Belt Development by the Unit

Year	Area	Plant	ation Area (	in Ha)	Numbers of saplings planted		
	Mined (in Ha)	Mined out area	Others (Plant & Colony)	Total	Mined out area	Others (Plant & Colony)	Total
2012-13	1.8	1.5	-	1.5	6500	-	6500
2013-14	1.8	3.0	_	3.0	6500	-	6500
2014-15	2.57	3.0	-	3.0	7140	-	7140
2015-16	2.8	3.0	-	3.0	6410	-	6410
2016-17	2.45	3.0	-	3.0	6765	-	6765
2017-18	0	3.0	-	3.0	7000	_	7000
2018-19	3.0	3.0	-	3.0	6928	-	6928
2019-20	2.0	3.0	-	3.0	7500	-	7500
2020-21	3.1	2.5	0.5	3.0	7300	-	7300
2021-22	3.5	2.2	1.0	3.2	7000	500	7500
2022-23	2.0	2.5	0.5	3.0	7493	540	7853
2023-24	3.5	3.5	0.5	3.5	7000	872	7872
2024-25 1 <sup>st</sup> Half	2.0	2.0	-	2.0	5870	-	5870

DGM-Technical (Mining & Safety)

मणवालकुरिच्चि, कन्याकुमारी जिला, तमिलनाडु - 629 252. Manavalakurichi, Kanyakumari Dist, Tamil Nadu - 629 252.

पंजीकृत कार्यालय: प्लॉट नं. 1207, वीर सावरकर मार्ग, सिद्धिविनायक मंदिर के पास, प्रभादेवी, मुंबई - 400 028. Regd. Office: Plot No.1207, Veer Savarkar Marg, Near Siddhivinayak Temple, Prabhadevi, Mumbai - 400 028.

फोन / Tel.: 022 - 2421 1630 / 2438 2042 फैक्स / Fax: 022 - 2422 0236









## आईआरईएल (इंडिया) लिमिटेड **IREL** (India) Limited

(Formerly Indian Rare Earths Limited) (भारत सरकार का उपक्रम)

(A Govt. of India Undertaking)

CIN: U15100MH1950GOI008187, Website: www.irel.co.in

ISO 9001:2015, ISO 14001:2015 & ISO 45001:2018 Company





#### Fund allocation towards Environmental Protection, Prevention & Control of Pollution and CSR activities.

#### Period: April 2024 to September 2024

Sl.No.	Activities	Amount (Rs.)
1	Sewage Treatment operation & maintenance	4,47,875
2	AAQ & Stack Monitoring, Noise, Illumination & Water	1,51,158
3	Water & Air Consent fees, AAQ, Stack Noise and sewage Monitoring fees to TNPCB	7,34,490
4	Radioactivity & Dust Monitoring	1,49,000
5	Afforestation/Green Belt Development	3,10,430
6	Watering to suppress the dust & Spillage Cleaning from the Road	7,89,860
7	Maintenance of garden& lawn	4,00,934
8	Cleaning of bushes, weeds etc	4,56,000
9	Clearing drainage, Road & Valley gutter	1,71,833
10	Cleaning, Housekeeping & Up keeping works	10,86,212
11	Cleaning of Plant floor & Spillage	23,74,409
12	Awareness programs	91,863
13	Expenditure on CSR activities	91,19,000
	Total	1,62,83,064

DGM-Technical (Mining & Safety)

मणवालकुरिच्चि, कन्याकुमारी जिला, तमिलनाडु - 629 252. Manavalakurichi, Kanyakumari Dist, Tamil Nadu - 629 252.

पंजीकृत कार्यालय: प्लॉट नं. 1207, वीर सावरकर मार्ग, सिद्धिविनायक मंदिर के पास, प्रभादेवी, मुंबई - 400 028. Regd. Office: Plot No.1207, Veer Savarkar Marg, Near Siddhivinayak Temple, Prabhadevi, Mumbai - 400 028.

फोन / Tel.: 022 - 2421 1630 / 2438 2042 फैक्स / Fax: 022 - 2422 0236